



Certification Report

Certified Reference Material

ERM[®]-EB312a

AlMgSi0,5

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Summary

This report describes preparation, analysis and certification of the aluminium alloy reference material ERM[®]-EB312a.

The certified reference material (CRM) is available in the form of discs (65 mm diameter and 30 mm height). It is intended for establishing and checking the calibration of optical emission and X-ray spectrometers (excluding micro-analysis) for the analysis of samples of similar matrix composition. It is also suitable for wet chemical analysis.

The following mass fractions and uncertainties have been certified:

Element	Mass fraction ¹ in %	Uncertainty ² in %
Si	0.403	0.008
Fe	0.198	0.004
Cu	0.0509	0.0014
Mn	0.0488	0.0011
Mg	0.379	0.004
Cr	0.0320	0.0009
Zn	0.0297	0.0008
Ti	0.0291	0.0011
Ga	0.0129	0.0003
	in mg/kg	in mg/kg
Ni	40.7	2.4
Bi	18.0	1.8
Cd	16.7	1.3
Li	6.0	1.1
Pb	49.7	2.1
Sr	11.1	0.7
V	67.3	1.4
Zr	8.5	0.7

- 1 Unweighted mean value of the means of accepted sets of data, each set being obtained in a different laboratory and/or with a different method of determination. The values are traceable to the SI (Système International d'Unités) by the use of pure substances of known stoichiometry for calibration.
- 2 Estimated expanded uncertainty U with a coverage factor of $k = 2$, corresponding to a level of confidence of about 95%, as defined in the ISO/IEC Guide 98-3:2008 [Uncertainty of measurement -- Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)].

This report contains detailed information on the preparation of the CRM as well as on homogeneity investigations and on the analytical methods used for certification analysis.

The certified values are based on the results of 8 laboratories which participated in the certification inter-laboratory comparison.

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List of abbreviations

(if not explained elsewhere)

CRM	certified reference material
ERM	European reference material
ETAAS	electrothermal atomic absorption spectrometry
FAAS	flame atomic absorption spectrometry
ICP-OES	inductively coupled plasma optical emission spectrometry
ICP-MS	inductively coupled plasma mass spectrometry
SOES	spark optical emission spectrometry
XRF	X-ray fluorescence spectrometry
M	mean value
n	number of accepted data sets
s	standard deviation of an individual data set
s_M	standard deviation of laboratory means
s_{rel}	relative standard deviation
\bar{s}_i	square root of mean of variances of data sets under repeatability conditions
M_i	single result
I	ICP-OES (Tables 2 – 21)
...(R)	..., revised value (Tables 2 – 21)
IMS	ICP-MS (Tables 2 – 21)
A	FAAS (Tables 2 – 21)
EA	ETAAS (Tables 2 – 21)
P	spectrophotometry (Tables 2 – 21)
-s	dissolution in acid (Tables 2 – 21)
-a	dissolution in base (Tables 2 – 21)

1. Introduction

In the metal-producing and metal-working industry mainly spark emission spectrometry (SOES) and X-ray fluorescence spectrometry (XRF) are used for reception inspection of raw materials, e.g. scrap, for quality control of end products and production control. These time-saving analytical techniques require suitable reference materials for calibration and recalibration. The certified reference material ERM[®]-EB312a is based on the aluminium alloy AlMgSi0,5. It replaces the sold out CRM BAM-312.

The CRM was produced in close cooperation with the working group „Aluminium“ of the Committee of Chemists of GDMB Society of Metallurgists und Miners. Since all the laboratories participating in this certification project are highly experienced with aluminium analysis and had already participated in earlier inter-laboratory comparisons, there was no preceding round robin for qualification.

Certification was carried out on the basis of the relevant ISO-Guides [1-3], the „Guidelines for the development and production of BAM Reference Materials“ [4] and the “Technical Guidelines for the Production and Acceptance of a European Reference Material” [5].

2. Companies/laboratories involved

Manufacturing of the material:

- Constellium, Centre de Recherches de Voreppe, Voreppe, France

Test for homogeneity:

- Bundesanstalt für Materialforschung und -prüfung (BAM), Berlin, Germany
- Constellium, Centre de Recherches de Voreppe, Voreppe, France

Participants in the certification inter-laboratory comparison:

AMAG Austria Metall AG, Ranshofen, Austria
Bundesanstalt für Materialforschung und -prüfung (BAM), Berlin, Germany
Hydro Aluminium Rolled Products GmbH, R&D, Bonn, Germany
Hydro Aluminium Rolled Products GmbH, Hamburg, Germany
Institute of Non-Ferrous Metals, Gliwice, Poland
Leichtmetall Aluminium Giesserei Hannover GmbH, Hannover, Germany
Otto Fuchs KG, Meinerzhagen, Germany
TRIMET Aluminium SE, Essen, Germany

Statistical evaluation of the data:

- Bundesanstalt für Materialforschung und -prüfung (BAM), Berlin, Germany

3. Candidate material

The candidate material was produced by Constellium, Centre de Recherches de Voreppe, Voreppe, France. About 500 kg of an aluminium melt were doped with the desired elements. The melt was casted into six rods (A - F) with a length of 3775 mm each. 250 mm on both ends of each rod were discarded. The rods were cut into segments of 800 mm length (A1, A2, A3, A4, B1, B2, ..., F3, F4). Between the segments 15-mm discs (AA, AB, AC, AD, AE, BA, BB, ..., FD, FE) were taken for homogeneity testing (see Fig. 1).

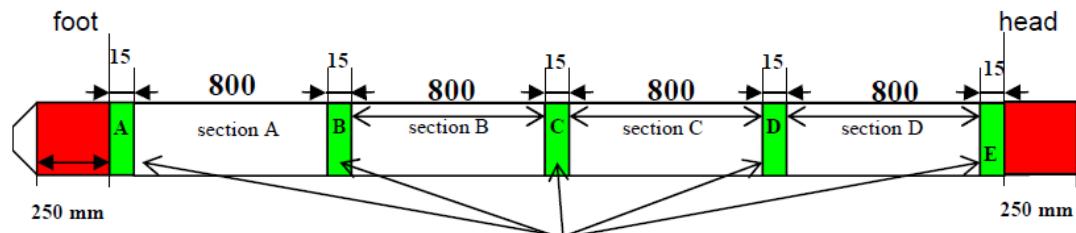


Fig.1: Preparation of the rods casted

In total approx. 500 discs with a diameter of ca. 70 mm and 30 mm height were obtained.

4. Homogeneity testing

Possible reasons for an inhomogeneous distribution of elements in the raw material may be a change of the composition of the melt during the casting procedure because some elements may volatise or because of possible segregation during the solidification of the material. Since the raw material was produced by casting of a rod, concentration gradients can occur over the length of the rod (axial) as well as over the area of the rod (radial, see Figures 2 and 3):

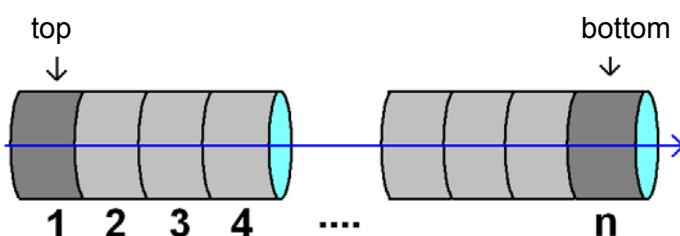


Fig. 2: Axial composition gradient

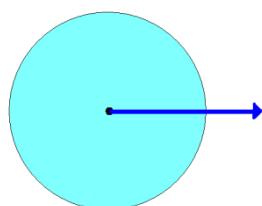


Fig. 3: Radial composition gradient

Therefore it is necessary to investigate the raw material for both axial and radial inhomogeneities. Radial homogeneity testing of the candidate material using spark emission spectrometry was performed by Constellium, Centre de Recherches de Voreppe on the discs taken from the rods as shown in Fig. 1. In total 30 discs were investigated, this corresponds to 6 % of the whole batch.

The estimate of analyte-specific inhomogeneity contribution u_{bb} to be included into the total uncertainty budget was calculated according to ISO Guide 35 [4] using Eq. (1) and Eq. (2):

$$s_{bb} = \sqrt{\frac{MS_{\text{among}} - MS_{\text{within}}}{n}} \quad (1)$$

$$u_{bb}^* = \sqrt{\frac{MS_{\text{within}}}{n}} \sqrt[4]{\frac{2}{N(n-1)}} \quad (2)$$

where:

MS_{among} mean of squared deviations between discs (from 1-way ANOVA, see Annex 1)

MS_{within} mean of squared deviations within one disc (from 1-way ANOVA)

n number of replicate measurements per disc

N number of discs selected for homogeneity study

s_{bb} signifies the between-discs standard deviation whereas u_{bb}^* denotes the maximum heterogeneity that can potentially be hidden by an insufficient repeatability of the applied measurement method (which has to be considered as the minimum uncertainty contribution). In any case the larger of the two values was used as $u_{bb}(1)$. Eq. (1) does not apply if MS_{within} is larger than MS_{among} .

In addition to the tests performed over the length of the rods two discs were tested for homogeneity over the area (possible segregation from the outer part to the centre). To perform this test SOES analysis was carried out in circles (outer circle: 16 sparks, mean circle: 11 sparks, inner circle: 8 sparks; centre: 1 spark).

The analyte-specific within-disc uncertainty component $u_{bb}(2)$ was calculated in the same way as for the total batch. To calculate the necessary data an unbalanced ANOVA was carried out considering that the number of single measurements is different for the centre, the inner and the outer circle. For technical reasons, at r_0 (centre) only one measurement is possible. An ANOVA requires a minimum of two measurements per factor value. Thus, the value for r_0 should be replaced by a dummy. This dummy is defined as follows:

The two values replacing the one measured have a mean equal to the value measured, and a standard deviation equal to the average within-variation. This resembles the situation where one could take two independent measurements at the same place, with values deviating by the average standard deviation (non-destructive testing method). A first guess for the average standard deviation may be calculated from the data for r_{in} (inner circle), r_{mean} (mean circle) and r_{out} (outer circle). As results from these calculations an inhomogeneity component for the radius of the disc is obtained. From these values a combined inhomogeneity component is calculated. This component is compared with the within standard deviation calculated from the ANOVA-data. The higher component is used for uncertainty calculation.

Annex 2 shows the results of the calculations.

5. Characterisation study

5.1 Analytical methods

8 laboratories participated in the certification inter-laboratory comparison. For some elements part of the laboratories used more than one analytical method reporting more than one data set.

The laboratories were asked to analyse six subsamples. They were free to choose any suitable analytical method. Table 1 shows the analytical methods used by the participating laboratories.

For all analytical methods where a calibration was necessary this calibration was performed using liquid standard solutions. All participating laboratories were asked to use only standard solutions prepared from pure metals or stoichiometric compounds or well checked commercial calibration solutions.

Table 1: Analytical procedures used by the participating laboratories

Lab-No.	Element.	Sample mass	Sample pretreatment	Analytical method
2	Si, Fe, Cu, Mn, Mg, Zn, Ti	0.5 g	Dissolution with NaOH	ICP-OES, calibration with pure metals or pure chemicals, matrix matching with pure Al (5N5)
	Cr, Sr	0.5 g	Dissolution with NaOH/HNO ₃ /HF	ICP-OES, calibration with pure metals or pure chemicals, matrix matching with pure Al (5N5)
	Ga, Ni, B, Bi, Cd, Pb, V	0.5 g	Dissolution with HNO ₃ /HF	ICP-MS, calibration with pure metals or pure chemicals, matrix matching with pure Al (5N5)
	Zr, Li, Na, Ca	0.5 g	Dissolution with HNO ₃ /HF	ICP-OES, calibration with pure metals or pure chemicals, matrix matching with pure Al (5N5)
4	Si	0.5 g	Dissolution with NaOH	Photometry, commercial mono-element solution
	Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga	0.5 g	Dissolution with HNO ₃ /HCl/H ₂ O ₂	ICP-OES, commercial mono-element solutions
	Ni, B, Bi, Cd, Pb, Sr, V, Zr, Li, Na, Ca	1.0 g	Dissolution with HNO ₃ /HCl/H ₂ O ₂ /HF	ICP-OES, commercial mono-element solutions
5	Si, Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga, Ni, B, Be, Cd, Pb, Sr, Na, Li, Ca, V, Zr	0.5 g	Dissolution with NaOH	ICP-OES, commercial solutions
6	Si, Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga, Bi	0.5 g	Dissolution with NaOH	ICP-OES, calibration with pure metals or pure chemicals
	Ni, B, Cd, Pb, Sr, V, Zr, Li, Na, Ca	0.5 g	Dissolution with HCl/ HNO ₃	ICP-OES with matrix matched standards (pure Al), commercial multi-element standard solutions
7	Si, Bi, Ca, Cd, Cr, Cu, Fe, Mg, Mn, Ni, Pb, Ti, V, Zn, Zr	0.5 g	Dissolution with HCl/ HNO ₃ /HF	ICP-OES with matrix matched standards (pure Al), commercial multi-element standard solutions
	B, Bi, Cd, Ni, Pb, Sr, V, Zr	0.5 g	Dissolution with HNO ₃ /HF	ICP-MS with matrix matched standards (pure Al), commercial multi-element standard solutions

Table 1 (cont.): Analytical procedures used by the participating laboratories

8	Si, Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga, Ni, Cd, Sr, V, Zr	0.5 g	Dissolution with NaOH (microwave assisted)	ICP-OES, with matrix matched standards, commercial mono-element solutions
	Si, Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ni, Cd, Pb, V, Zr			XRF, calibration with BAM-CRMs
9	Zr, V	0.5 g	Dissolution with NaOH,	Spectrophotometry, calibration with pure metals or pure chemicals
	Fe	0.5 g	Dissolution with HCl/H ₂ O ₂	Spectrophotometry, calibration with pure metals or pure chemicals
	Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga, Bi, Cd, Pb, Sr, V, Zr, Li, Na	1 g	Dissolution with HCl/HNO ₃	ICP-OES, calibration with matrix matched standards, commercial mono-element solutions (Merck)
	Cu, Mn, Cr, Zn, Ga, Ni, B, Bi, Cd, Pb, Sr, V, Zr, Li	0.25 g	Dissolution with HCl/HNO ₃	ICP-MS, calibration with matrix matched standards, commercial mono-element solutions (Merck)
	Zn	0.3 g	Dissolution with HCl/H ₂ O ₂ /HF	FAAS, calibration with matrix matched standards, commercial mono-element solution (Merck)
	Cr	0.3 g	Dissolution with HCl/H ₂ O ₂ /HF	ETAAS, calibration with commercial solution (Merck)
	Cd, Pb, Bi	0.3 g	Dissolution with HCl/HNO ₃ /HF	ETAAS, calibration with commercial solutions (Merck)
10	Si, Fe, Cu, Mn, Mg, Cr, Zn, Ti, Ga, Ni, Cd, V, Zr	0.5 g	Dissolution with NaOH	ICP-OES, calibration with commercial solutions

5.2 Analytical results and statistical evaluation

The analytical results of the certification inter-laboratory comparison are listed in Tables 2 to 21. These tables show the single results (M_i) of each laboratory, the respective laboratories' mean values (M), absolute and relative intra-laboratory standard deviation (s and s_{rel} , respectively), the standard deviation of laboratory means (s_M), and in addition the square root of mean of variances of data sets under repeatability conditions (\bar{s}_r) where n is the number of accepted data sets. The continuous line marks the certified value (mean of the laboratories' means), the broken lines mark the standard deviation, calculated from the laboratories' means.

In the related figures for each laboratory its mean value and single standard deviation is given. Outliers which have been excluded are highlighted in yellow.

Lab./Meth.	7/I-s	10/I-a	8/I-a(R)	5/I-a	4/P	2/I-a	6/I-a	8/XRF		
$M_i [\%]$	0.393	0.391	0.398	0.400	0.405	0.406	0.413	0.416		n
	0.396	0.392	0.397	0.401	0.400	0.405	0.409	0.415		8
	0.393	0.393	0.398	0.400	0.411	0.404	0.408	0.414		
	0.396	0.398	0.400	0.401	0.405	0.406	0.409	0.416		
	0.398	0.397	0.399	0.401	0.400	0.405	0.412	0.415		
	0.396	0.402	0.399	0.400	0.404	0.406	0.414	0.416		
$M [\%]$	0.395	0.396	0.399	0.401	0.404	0.405	0.411	0.415		0.403
$s [\%]$	0.0021	0.0042	0.0010	0.0005	0.0041	0.0008	0.0025	0.0006	$s_M [\%]$	0.0072
s_{rel}	0.00533	0.01070	0.00262	0.00129	0.01007	0.00204	0.00604	0.00142	$\bar{s}_i [\%]$	0.0024
										0.01776

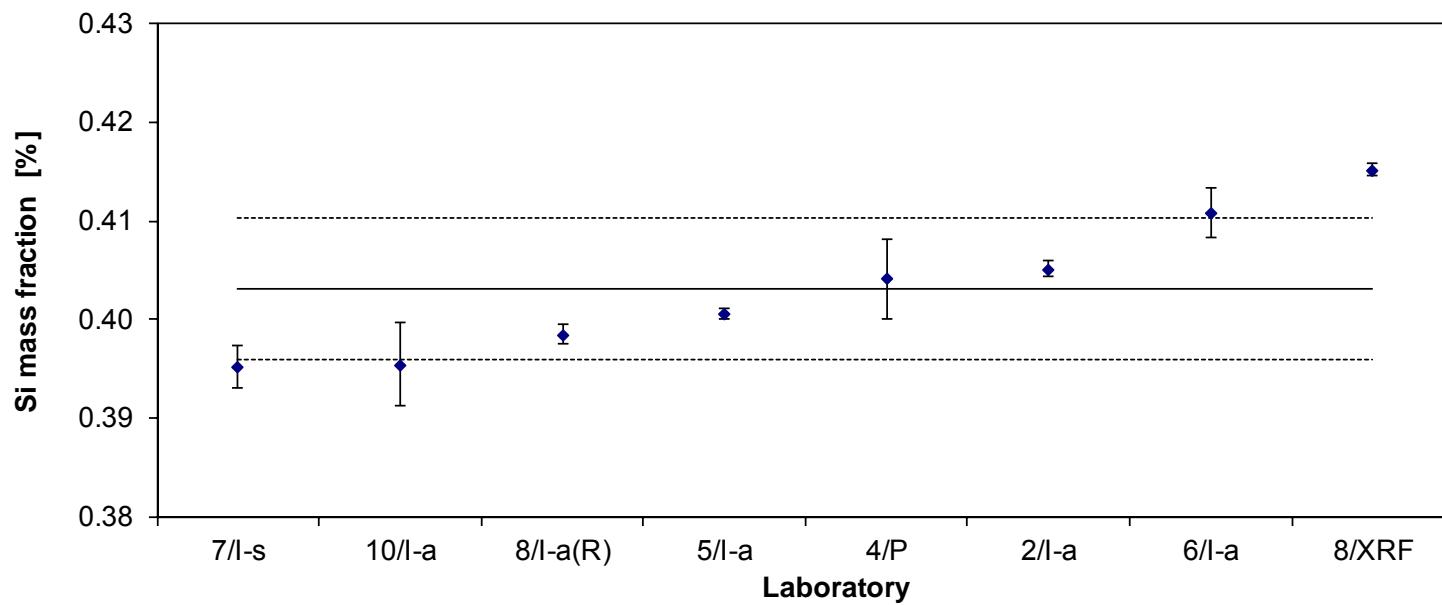


Table 2: Results for Si

Lab./Meth.	8/I-a(R)	2/I-a	5/I-a	6/I-a	4/I-s	10/I-a	9/P	8/XRF	7/I-s	9/I-s		
$M_i [\%]$	0.195	0.196	0.196	0.196	0.197	0.196	0.198	0.200	0.199	0.200		n
	0.195	0.195	0.196	0.197	0.195	0.196	0.199	0.200	0.201	0.203		10
	0.193	0.196	0.197	0.197	0.198	0.204	0.196	0.200	0.199	0.202		
	0.194	0.195	0.195	0.197	0.197	0.198	0.199	0.200	0.201	0.200		
	0.196	0.195	0.197	0.197	0.198	0.195	0.198	0.200	0.201	0.202		
	0.195	0.196	0.197	0.196	0.197	0.196	0.197	0.200	0.201	0.201		
$M [\%]$	0.1948	0.1955	0.1961	0.1964	0.1970	0.1975	0.1977	0.2000	0.2003	0.2013		0.1977
$s [\%]$	0.0011	0.0003	0.0005	0.0004	0.0011	0.0033	0.0011	0.0002	0.0008	0.0012	$s_M [\%]$	0.0022
s_{rel}	0.00563	0.00170	0.00271	0.00205	0.00556	0.01687	0.00577	0.00124	0.00397	0.00602	$\bar{s}_i [\%]$	0.0013
												0.01113

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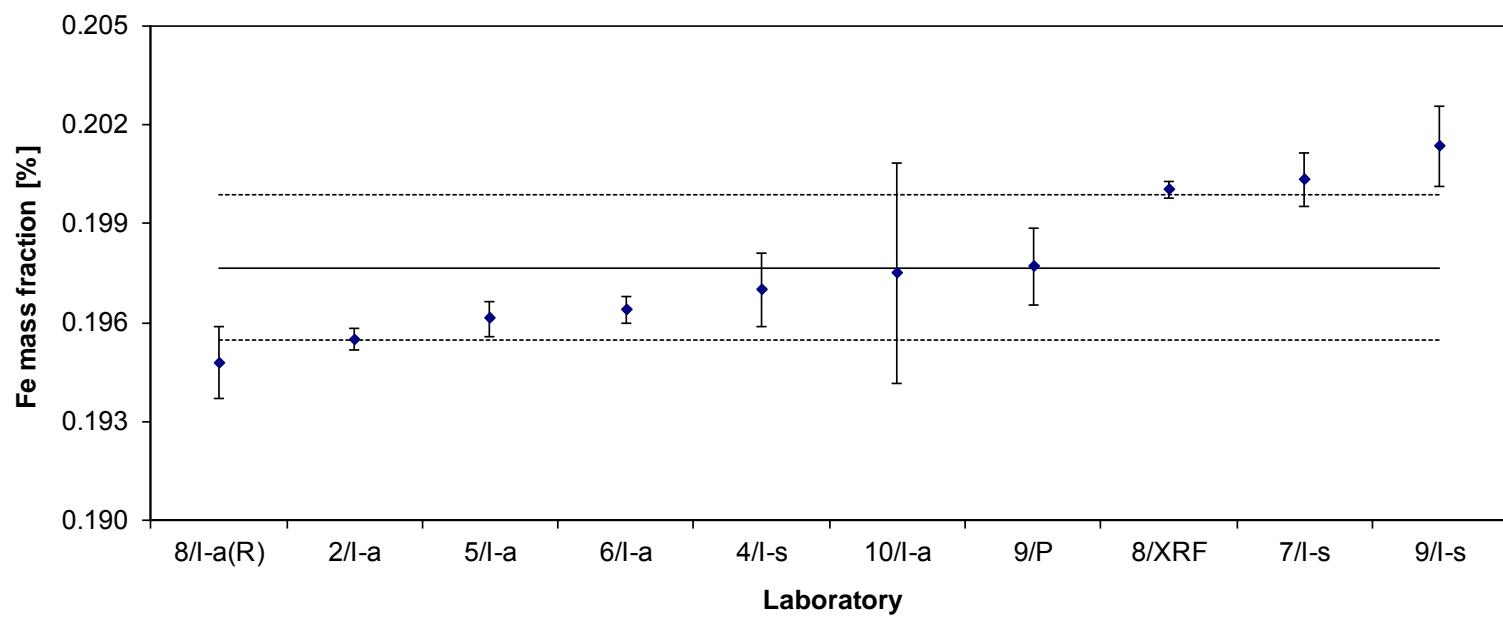


Table 3: Results for Fe

Lab./Meth.	9IMS	9/I-s	8/I-a(R)	10/I-a	7/I-s	5/I-a	6/I-a	8/XRF(R)	2/I-a	4/I-s		
M_i [%]	0.0487	0.0500	0.0502	0.0495	0.0508	0.0516	0.0517	0.0521	0.0520	0.0526		n
	0.0480	0.0500	0.0500	0.0502	0.0506	0.0516	0.0521	0.0520	0.0519	0.0521		10
	0.0489	0.0500	0.0498	0.0506	0.0505	0.0516	0.0515	0.0521	0.0519	0.0530		
	0.0479	0.0490	0.0499	0.0496	0.0505	0.0518	0.0519	0.0521	0.0519	0.0525		
	0.0481	0.0490	0.0504	0.0509	0.0510	0.0517	0.0522	0.0521	0.0522	0.0526		
	0.0485	0.0490	0.0501	0.0502	0.0505	0.0517	0.0521	0.0521	0.0526	0.0523		
	0.0486											
M [%]	0.0484	0.0495	0.0501	0.0502	0.0507	0.0517	0.0519	0.0521	0.0521	0.0525		0.0509
s [%]	0.0004	0.0005	0.0002	0.0005	0.0002	0.0001	0.0003	0.0000	0.0003	0.0003	s_M [%]	0.0014
s_{rel}	0.00806	0.01107	0.00431	0.01089	0.00409	0.00132	0.00523	0.00096	0.00562	0.00583	\bar{s}_i [%]	0.0003
												0.02668

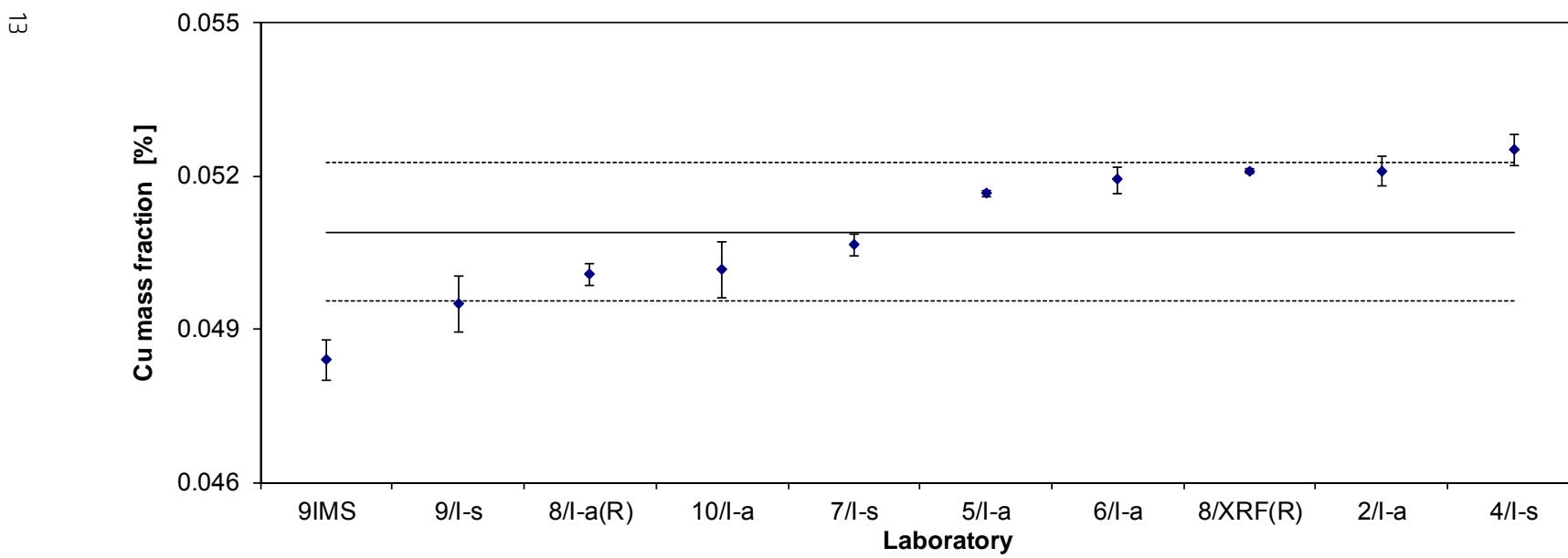


Table 4: Results for Cu

Lab./Meth.	9/I-s	5/I-a	2/I-a	9/IMS	8/XRF	6/I-a	9/I-a	4/I-s	7/I-s	8/I-a(R)	10/I-a		
$M_i [\%]$	0.0460	0.0466	0.0479	0.0495	0.0485	0.0487	0.0505	0.0493	0.0496	0.0505	0.0516	n	
	0.0460	0.0467	0.0482	0.0484	0.0486	0.0489	0.0474	0.0492	0.0506	0.0510	0.0512		11
	0.0460	0.0465	0.0482	0.0489	0.0487	0.0487	0.0480	0.0498	0.0490	0.0494	0.0521		
	0.0450	0.0465	0.0483	0.0481	0.0484	0.0488	0.0500	0.0494	0.0497	0.0509	0.0528		
	0.0460	0.0466	0.0486	0.0474	0.0486	0.0489	0.0497	0.0497	0.0493	0.0497	0.0519		
	0.0460	0.0465	0.0488	0.0487	0.0486	0.0488		0.0494	0.0497	0.0498	0.0501		
$M [\%]$	0.0458	0.0465	0.0483	0.0486	0.0486	0.0488	0.0491	0.0495	0.0497	0.0502	0.0516		0.0488
$s [\%]$	0.0004	0.0001	0.0003	0.0007	0.0001	0.0001	0.0013	0.0002	0.0005	0.0007	0.0009	$s_M [\%]$	0.0016
s_{rel}	0.00891	0.00149	0.00646	0.01402	0.00213	0.00183	0.02737	0.00473	0.01086	0.01341	0.01773	$\bar{s}_i [\%]$	0.0006
												s_{rel}	0.03267

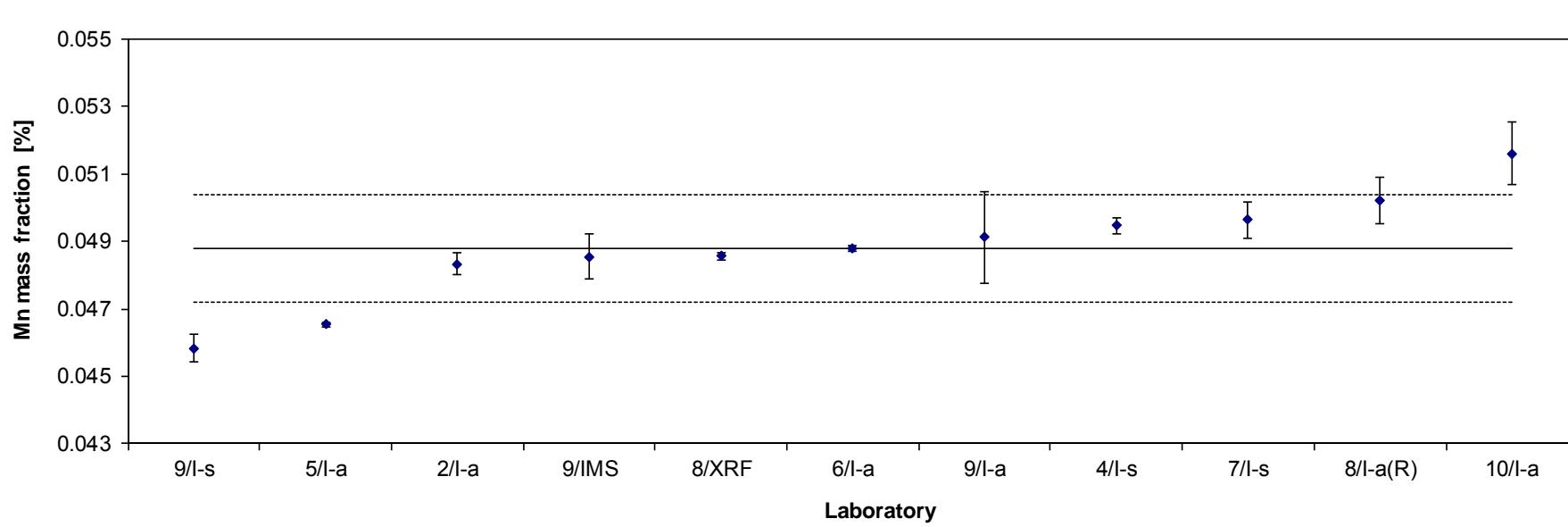


Table 5: Results for Mn

Lab./Meth.	8/XRF(R)	7/I-s	5/I-a	4/I-s	2/I-a	9/I-a	9/I-s	10/I-a	8/I-a	6/I-a(R)		
M_i [%]	0.375 0.375 0.375 0.375 0.374 0.375	0.376 0.376 0.377 0.376 0.377 0.376	0.375 0.378 0.377 0.378 0.378 0.378	0.378 0.375 0.380 0.376 0.378 0.376	0.382 0.380 0.379 0.377 0.378 0.380	0.385 0.385 0.369 0.380 0.380 0.380	0.381 0.384 0.382 0.380 0.381 0.382	0.376 0.374 0.383 0.391 0.390 0.384	0.381 0.381 0.386 0.378 0.380 0.396	0.395 0.393 0.395 0.394 0.396 0.397	n	10
M [%]	0.3750	0.3764	0.3773	0.3780	0.3792	0.3796	0.3817	0.3830	0.3837	0.3950		0.3809
s [%]	0.0004 0.0004	0.0010 0.0010	0.0030 0.0030	0.0017 0.0017	0.0064 0.0064	0.0014 0.0014	0.0070 0.0070	0.0069 0.0069	0.0016 0.0016	s_M [%] \bar{s}_i [%]	0.0057 0.0041	
s_{rel}	0.00100 0.00105	0.00274 0.00274	0.00802 0.00802	0.00461 0.00461	0.01680 0.01680	0.00358 0.00358	0.01824 0.01824	0.01786 0.01786	0.00395 0.00395		0.01501	

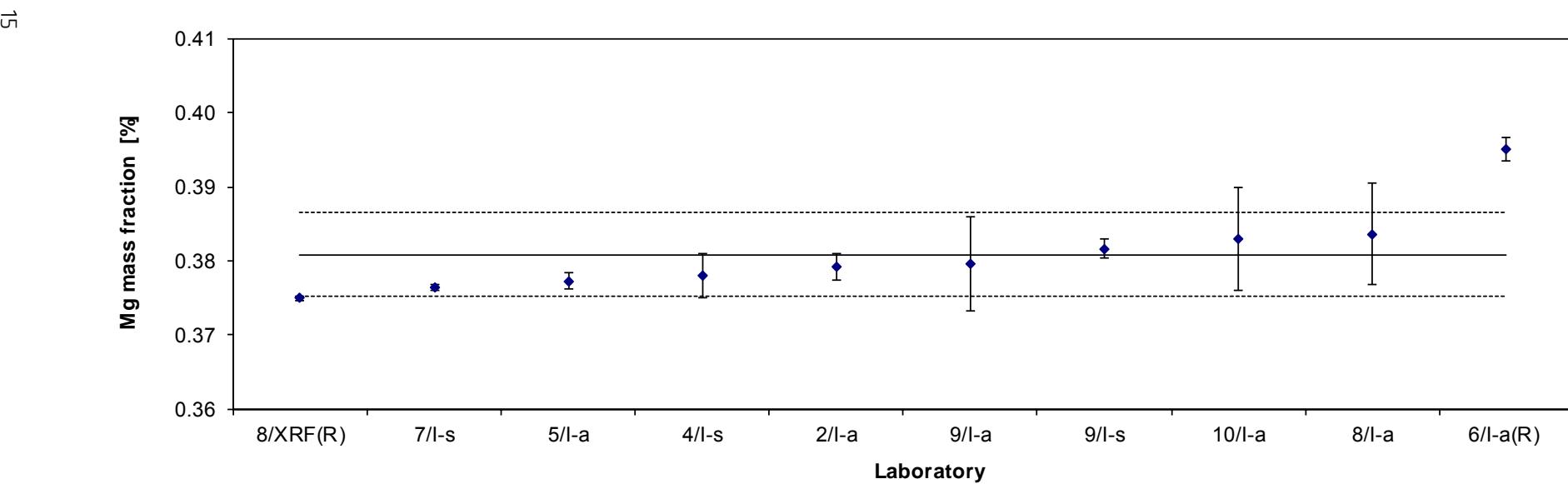


Table 6: Results for Mg

Lab./Meth.	10/I-a	9/I-a	9/IMS	5/I-a	8/I-a(R)	9/EA	7/I-s	2/I-a	6/I-a	8/XRF	9/I-s		
M_i [%]	0.0305	0.0313	0.0323	0.0314	0.0321	0.0330	0.0326	0.0325	0.0328	0.0329	0.0329		n 11
	0.0305	0.0314	0.0315	0.0316	0.0323	0.0324	0.0321	0.0325	0.0329	0.0329	0.0332		
	0.0304	0.0302	0.0318	0.0315	0.0320	0.0325	0.0320	0.0326	0.0327	0.0332	0.0330		
	0.0302	0.0307	0.0307	0.0315	0.0310	0.0315	0.0327	0.0325	0.0329	0.0330	0.0328		
	0.0302	0.0307	0.0308	0.0316	0.0323	0.0314	0.0329	0.0326	0.0326	0.0329	0.0329		
	0.0305		0.0313	0.0314	0.0323	0.0316	0.0326	0.0327	0.0326	0.0327	0.0329		
M [%]	0.0304	0.0309	0.0314	0.0315	0.0320	0.0321	0.0325	0.0326	0.0328	0.0329	0.0329		0.0320
s [%]	0.0001	0.0005	0.0005	0.0001	0.0005	0.0007	0.0004	0.0001	0.0001	0.0002	0.0001	s_M [%]	0.0009
s_{rel}	0.00484	0.01597	0.01751	0.00326	0.01581	0.02047	0.01091	0.00275	0.00421	0.00496	0.00440	\bar{s}_i [%]	0.0004
													0.02687

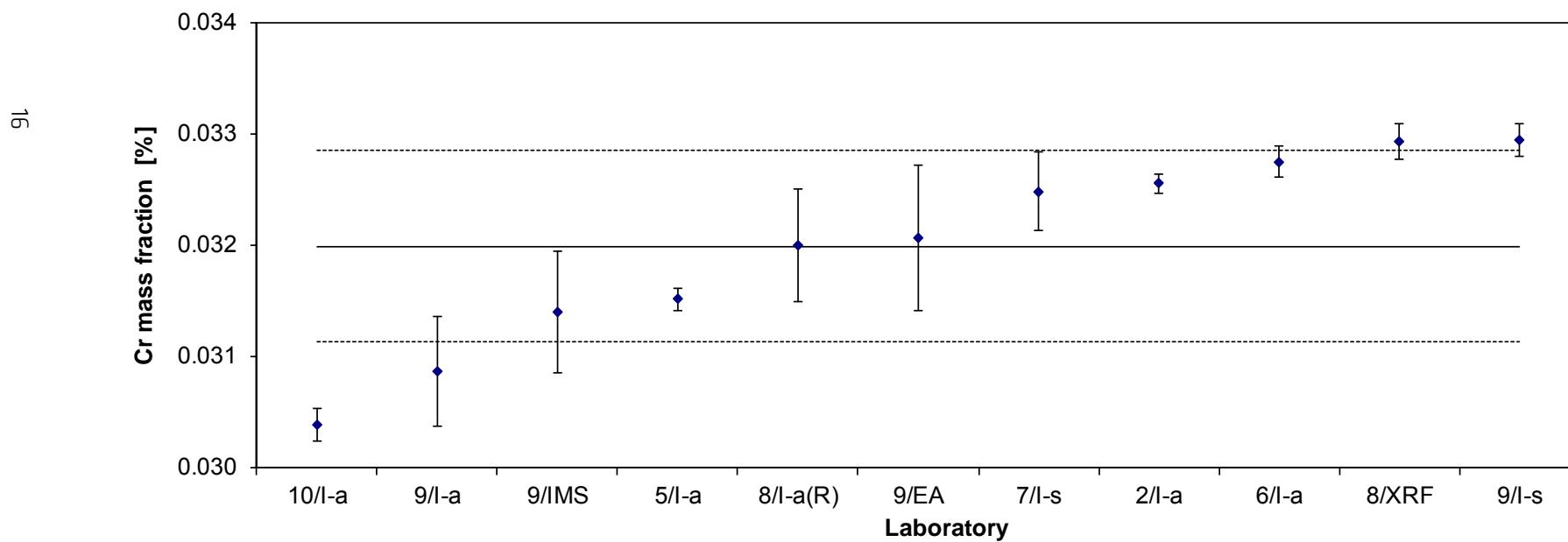


Table 7: Results for Cr

Lab./Meth.	9/IMS	8/I-a	10/I-a	8/XRF	7/I-s	9/A	2/I-a	5/I-a	9/I-s	9/I-a	6/I-a	4/I-s			
$M_i [\%]$	0.0283	0.0294	0.0290	0.029	0.0291	0.0293	0.0297	0.0301	0.0303	0.0302	0.0302	0.0305			$n = 12$
	0.0290	0.0292	0.0294	0.029	0.0295	0.0292	0.0298	0.0296	0.0300	0.0295	0.0306	0.0304			
	0.0282	0.0291	0.0297	0.029	0.0293	0.0291	0.0296	0.0296	0.0304	0.0301	0.0301	0.0308			
	0.0275	0.0290	0.0291	0.029	0.0292	0.0301	0.0297	0.0297	0.0301	0.0308	0.0306	0.0307			
	0.0281	0.0296	0.0296	0.029	0.0295	0.0295	0.0298	0.0299	0.0305	0.0306	0.0300	0.0308			
	0.0277	0.0291	0.0292	0.029	0.0298	0.0297	0.0301	0.0302	0.0301		0.0300	0.0308			
	0.0281														
$M [\%]$	0.0281	0.0292	0.0293	0.0294	0.0294	0.0295	0.0298	0.0298	0.0302	0.0302	0.0303	0.0307			0.0297
$s [\%]$	0.0005	0.0002	0.0003	0.0001	0.0003	0.0004	0.0002	0.0003	0.0002	0.0005	0.0003	0.0002	$s_M [\%]$	0.00067	
s_{rel}	0.01691	0.00770	0.00956	0.00239	0.00860	0.01256	0.00644	0.00907	0.00635	0.01663	0.00929	0.00571	$\bar{s}_i [\%]$	0.00030	0.02260

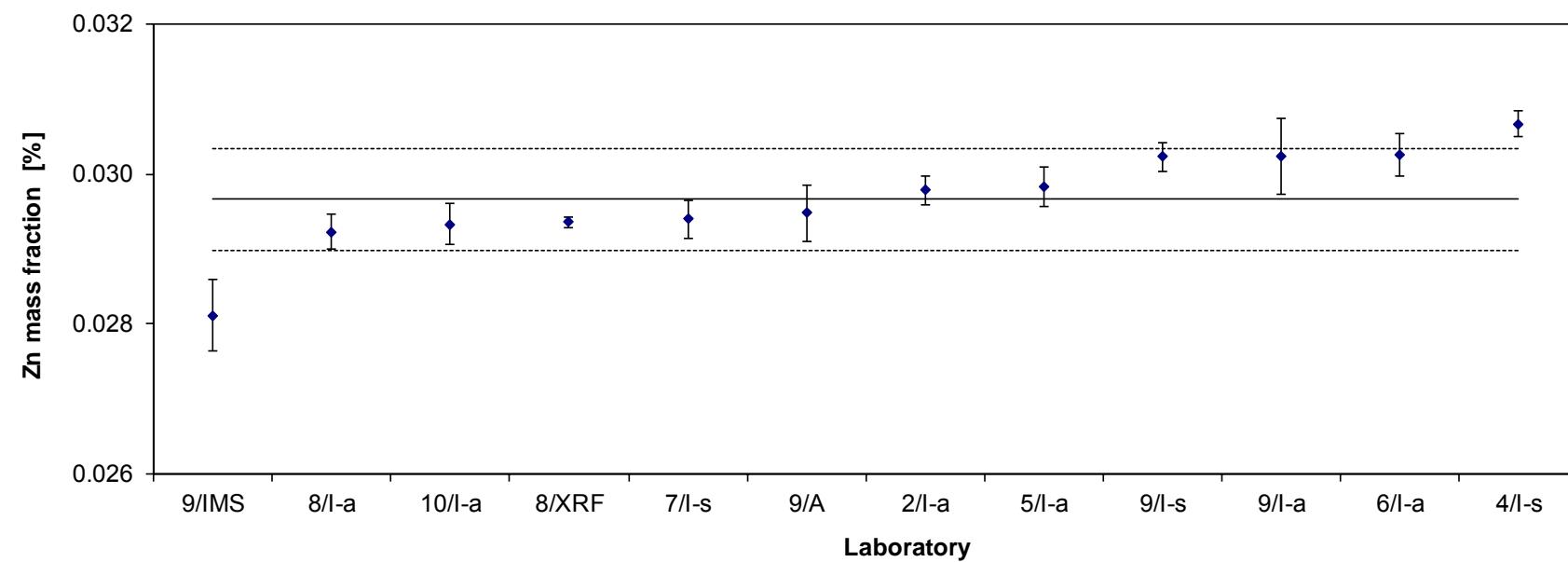


Table 8: Results for Zn

Lab./Meth.	10/I-a	6/I-a	5/I-a	4/I-s	2/I-a	9/I-s	8/XRF	8/I-a(R)	9/I-a	7/I-s(R)		
$M_i [\%]$	0.0283	0.0290	0.0290	0.0290	0.0289	0.0290	0.0292	0.0295	0.0293	0.0292		n
	0.0284	0.0291	0.0290	0.0288	0.0289	0.0293	0.0292	0.0292	0.0285	0.0299		10
	0.0284	0.0291	0.0291	0.0291	0.0292	0.0292	0.0294	0.0292	0.0291	0.0295		
	0.0292	0.0288	0.0291	0.0292	0.0291	0.0290	0.0294	0.0291	0.0298	0.0293		
	0.0291	0.0291	0.0292	0.0293	0.0292	0.0291	0.0292	0.0293	0.0297	0.0292		
	0.0289	0.0291	0.0291	0.0291	0.0293	0.0291	0.0292	0.0293	0.0294	0.0294		
$M [\%]$	0.0287	0.0290	0.0291	0.0291	0.0291	0.0291	0.0293	0.0293	0.0293	0.0294		0.0291
$s [\%]$	0.0004	0.0001	0.0001	0.0002	0.0002	0.0001	0.0001	0.0001	0.0005	0.0003	$s_M [\%]$	0.00019
s_{rel}	0.01383	0.00417	0.00232	0.00592	0.00576	0.00445	0.00353	0.00467	0.01781	0.00911	$\bar{s}_i [\%]$	0.00025
												0.00656

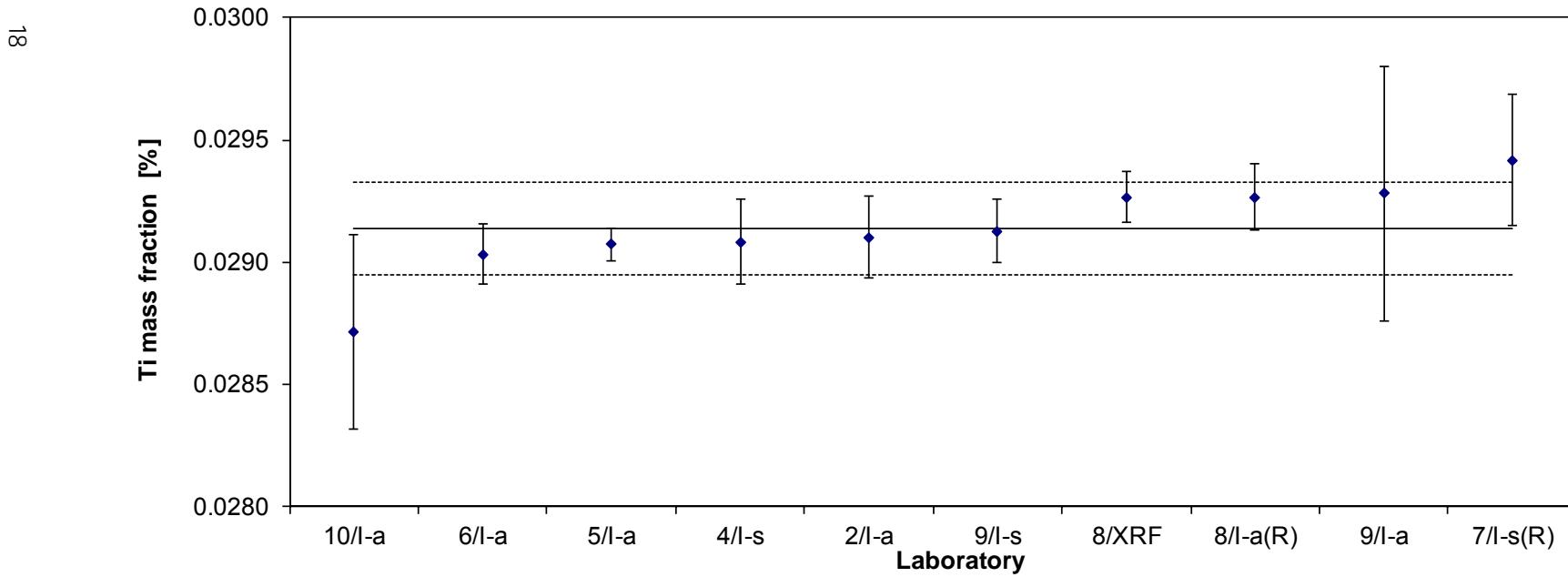


Table 9: Results for Ti

Lab./Meth.	8/I-a(R)	6/I-a	9/I-s	2/IMS-s	9/I-a	4/I-s	10/I-a(R)	9/IMS	5/I-a		
$M_i [\%]$	0.0130	0.0127	0.0128	0.0129	0.0127	0.0131	0.0131	0.0132	0.0132		n
	0.0121	0.0128	0.0127	0.0127	0.0125	0.0129	0.0132	0.0130	0.0133		9
	0.0124	0.0128	0.0127	0.0128	0.0129	0.0132	0.0135	0.0132	0.0134		
	0.0124	0.0128	0.0127	0.0129	0.0136	0.0131	0.0128	0.0132	0.0133		
	0.0126	0.0127	0.0128	0.0128	0.0135	0.0131	0.0132	0.0130	0.0133		
	0.0127	0.0126	0.0127	0.0129			0.0130	0.0133	0.0133		
								0.0131			
$M [\%]$	0.0125	0.0127	0.0127	0.0128	0.0130	0.0131	0.0131	0.0131	0.0133		0.0129
$s [\%]$	0.0003	0.0001	0.0000	0.0001	0.0005	0.0001	0.0002	0.0001	0.0001	$s_M [\%]$	0.00025
s_{rel}	0.025	0.006	0.004	0.007	0.037	0.008	0.018	0.008	0.004	$\bar{s}_i [\%]$	0.00022
											0.019

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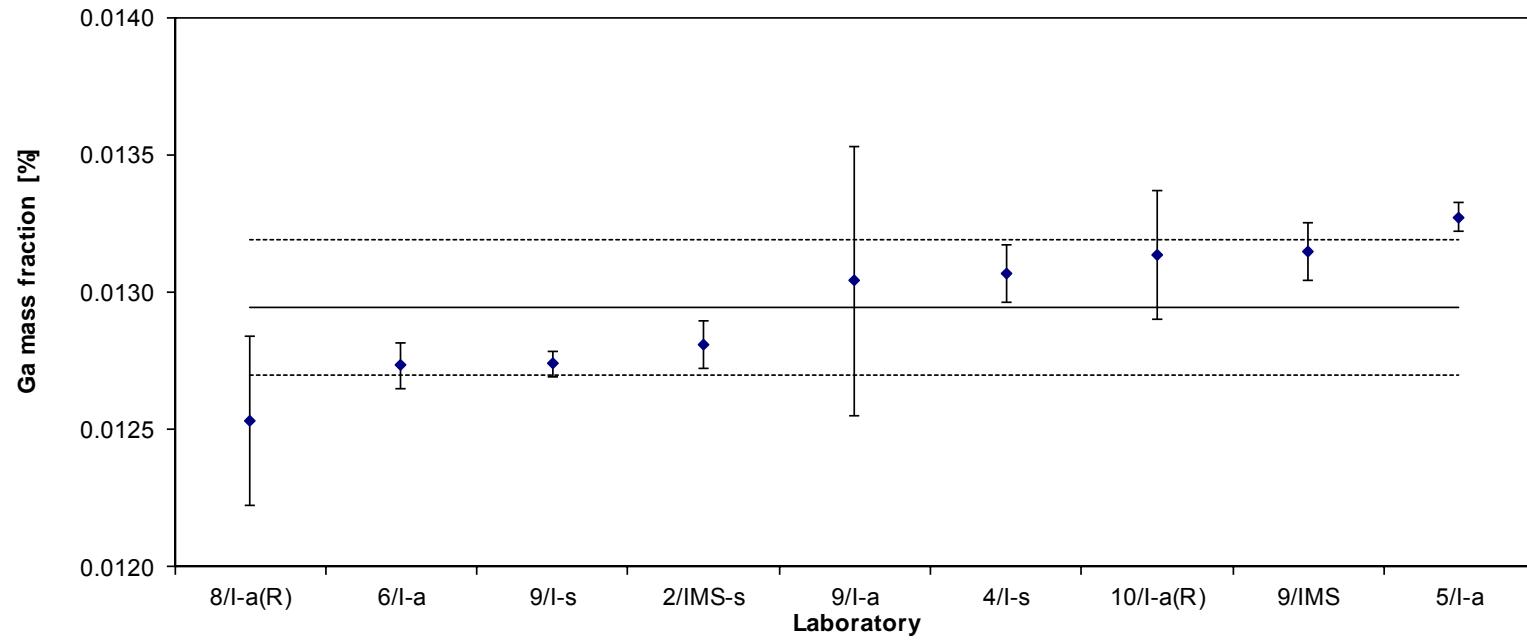


Table 10: Results for Ga

Lab./Meth.	10/I-a	7/IMS-s(I)	9/IMS	8/XRF(R)	7/I-s	6/I-s	7/IMS-s(II)	4/I-s	2/IMS-s	8/I-s(R)	5/I-a		
M_i [mg/kg]	38.0	39.2	41.5	39.2	40.0	40.0	39.2	41.4	42.5	43.0	42.4		n
	36.0	39.1	39.6	40.2	40.1	40.6	39.0	42.1	42.2	43.0	42.8		11
	41.0	39.8	39.8	39.5	39.9	40.9	41.1	41.4	42.0	42.0	42.5		
	40.0	38.9	38.9	39.8	40.0	40.1	45.7	41.6	42.8	43.0	42.4		
	39.0	38.6	39.4	40.6	39.9	39.4	42.5	41.6	41.7	42.0	42.7		
	40.0	38.6	39.4	40.3	40.0	40.7	40.9	41.5	42.0	42.0	42.2		
			39.6										
M [mg/kg]	39.00	39.03	39.74	39.93	39.96	40.28	41.40	41.60	42.20	42.50	42.50		40.74
s [mg/kg]	1.789	0.450	0.800	0.528	0.054	0.556	2.475	0.261	0.379	0.548	0.219	s_M [mg/kg]	1.338
s_{rel}	0.046	0.012	0.020	0.013	0.001	0.014	0.060	0.006	0.009	0.013	0.005	\bar{s}_1 [mg/kg]	1.014
													0.033

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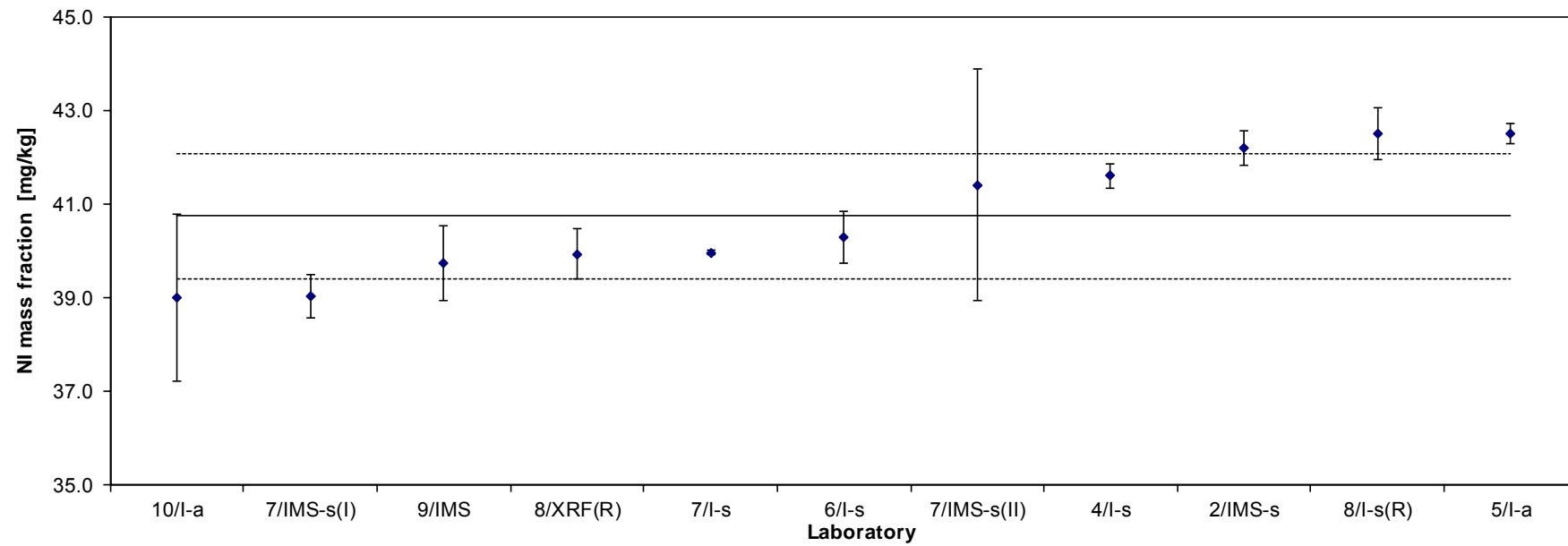


Table 11: Results for Ni

Lab./Meth.	4/I-s	9/I-s	5/I-a	2/IMS-s	9/IMS	6/I-s(R)	7/IMS-s	7/I-s	9/EA		
M_i [mg/kg]	16.2	17.8	17.2	17.7	17.8	19.0	17.5	19.7	19.8		n
	16.2	17.1	17.2	17.7	17.7	18.7	17.9	19.6	20.6		9
	16.2	17.0	18.4	17.7	18.2	19.8	20.2	19.6	19.3		
	16.2	16.7	17.5	17.8	17.9	18.4	19.1	19.7	19.9		
	16.1	17.2	17.0	17.5	17.6	17.2	17.9	19.6	19.8		
	16.2	16.6	16.7	17.7	17.7	16.7	18.2	19.6			
					17.4						
M [mg/kg]	16.18	17.05	17.33	17.68	17.75	18.30	18.47	19.64	19.84		18.03
s [mg/kg]	0.041	0.415	0.585	0.096	0.237	1.156	1.005	0.035	0.465	s_M [mg/kg]	1.182
s_{rel}	0.003	0.024	0.034	0.005	0.013	0.063	0.054	0.002	0.023	s_i [mg/kg]	0.591
											0.066

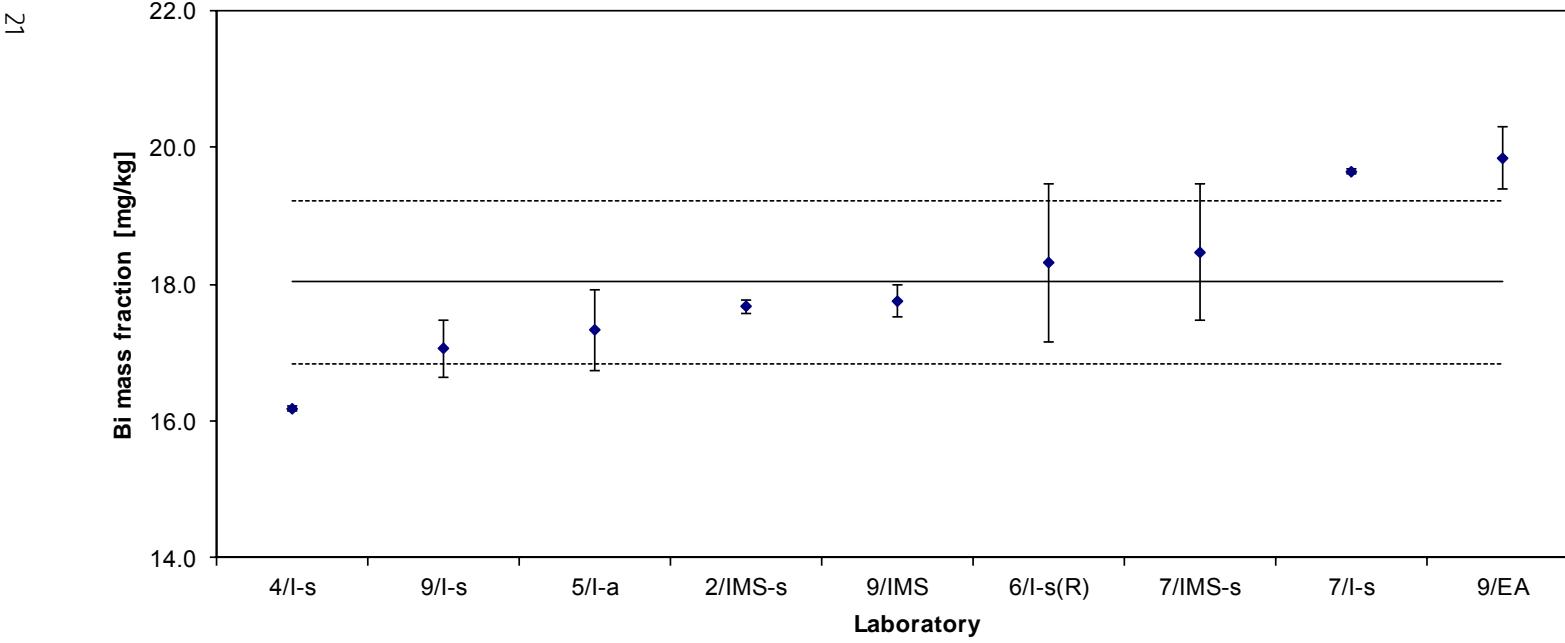


Table 12: Results for Bi

Lab./Meth.	9/I-s	10/I-a	2/IMS-s	9/EA	7/IMS-s(I)	4/I-s	9/IMS	7/IMS-s(II)	8/I-a(R)	7/I-s(R)	6/I-s	5/I-a		
M_i [mg/kg]	16.0	16.2	16.44	16.58	15.9	16.5	16.7	16.6	17.0	17.1	16.9	17.3		n
	16.3	16.5	16.66	15.81	15.7	16.7	16.7	17.1	17.0	17.2	17.1	17.4		12
	16.1	16.5	16.74	16.93	17.4	16.6	16.6	17.1	17.0	17.0	17.0	17.2		
	16.0	16.2	16.07	16.46	16.7	16.6	16.7	16.8	17.0	16.9	17.1	17.2		
	16.0	16.2	16.32	16.60	16.5	16.6	16.6	16.6	17.0	17.1	17.0	17.1		
	16.1	16.4	16.36	16.82	17.1	16.6	16.5	17.0	17.0	16.9	17.1	16.9		
								16.8						
M [mg/kg]	16.09	16.33	16.43	16.53	16.55	16.60	16.65	16.87	17.00	17.03	17.03	17.18		16.69
s [mg/kg]	0.123	0.151	0.242	0.394	0.663	0.063	0.080	0.234	0.000	0.123	0.082	0.172	s_M [mg/kg]	0.332
s_{rel}	0.008	0.009	0.015	0.024	0.040	0.004	0.005	0.014	0.000	0.007	0.005	0.010	\bar{s}_i [mg/kg]	0.259
														0.020

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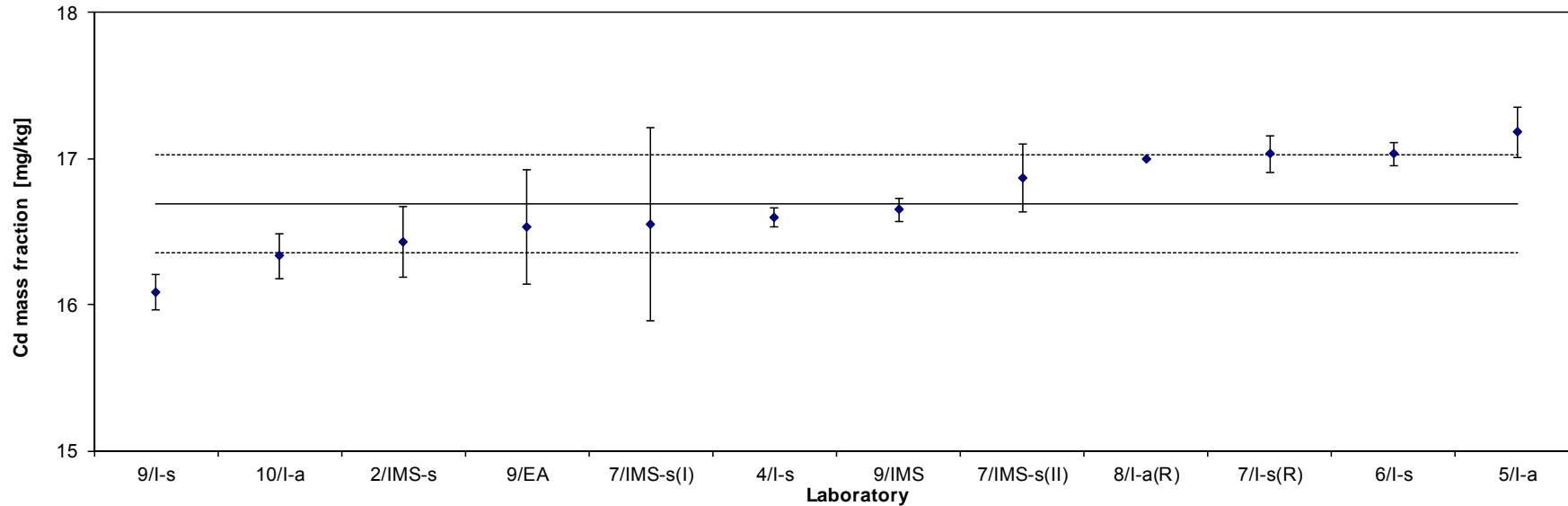


Table 13: Results for Cd

Lab./Meth.	2/I-s	7/IMS-s(I)	4/I-s	9/IMS	5/I-a	6/I-s	9/I-s		
M_i [mg/kg]	5.5 5.5 5.6 5.9 5.7 6.0	5.8 5.9 5.8 5.8 5.7 5.7	5.8 5.8 5.7 5.9 5.9 5.8	6.2 6.0 6.0 5.7 5.6 6.0	6.2 6.1 6.1 6.1 6.2 6.0	6.4 6.4 6.3 6.4 6.3 6.0	6.3 6.4 6.4 6.3 6.3 6.3		n 7
M [mg/kg]	5.70	5.78	5.82	5.91	6.12	6.35	6.35		6.00
s [mg/kg]	0.213	0.080	0.075	0.211	0.075	0.055	0.030	s_M [mg/kg] \bar{s}_i [mg/kg]	0.271 0.126
s_{rel}	0.037	0.014	0.013	0.036	0.012	0.009	0.005		0.045

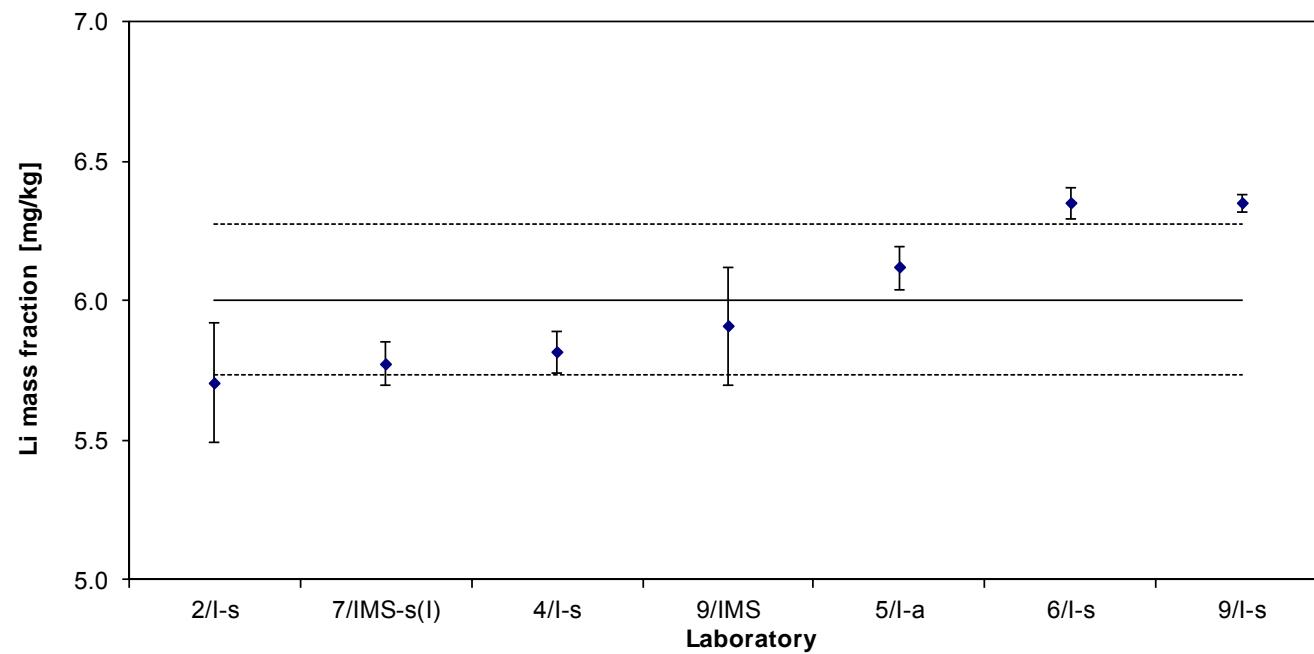


Table 14: Results for Li

Lab./Meth.	6/I-s	4/I-s	8/XRF	2/IMS-s	7/IMS-s(I)	7/IMS-s(II)	7/I-s(R)	9/IMS	9/I-s	9/EA	5/I-a		
M_i [mg/kg]	46.7	47.1	48.1	48.8	49.3	46.8	49.8	50.3	51.0	53.1	54.9		n
	46.9	47.4	48.3	48.7	48.9	47.7	48.8	49.8	51.4	50.6	51.2		11
	47.9	47.2	48.1	48.9	49.1	53.3	50.1	50.9	50.8	53.5	50.8		
	47.0	47.6	48.8	48.8	49.2	51.3	49.1	50.3	51.6	52.2	52.7		
	47.5	47.4	47.7	48.8	49.5	48.3	49.5	49.5	51.3	52.7	54.3		
	47.6	47.1	47.4	49.2	50.2	49.2	49.8	49.8	50.2	53.3	52.6		
									49.1				
M [mg/kg]	47.27	47.30	48.07	48.87	49.37	49.43	49.53	49.96	51.04	52.56	52.75		49.65
s [mg/kg]	0.468	0.200	0.484	0.159	0.455	2.438	0.503	0.594	0.497	1.060	1.628	s_M [mg/kg]	1.858
s_{rel}	0.010	0.004	0.010	0.003	0.009	0.049	0.010	0.012	0.010	0.020	0.031	\bar{s}_i [mg/kg]	1.013
													0.037

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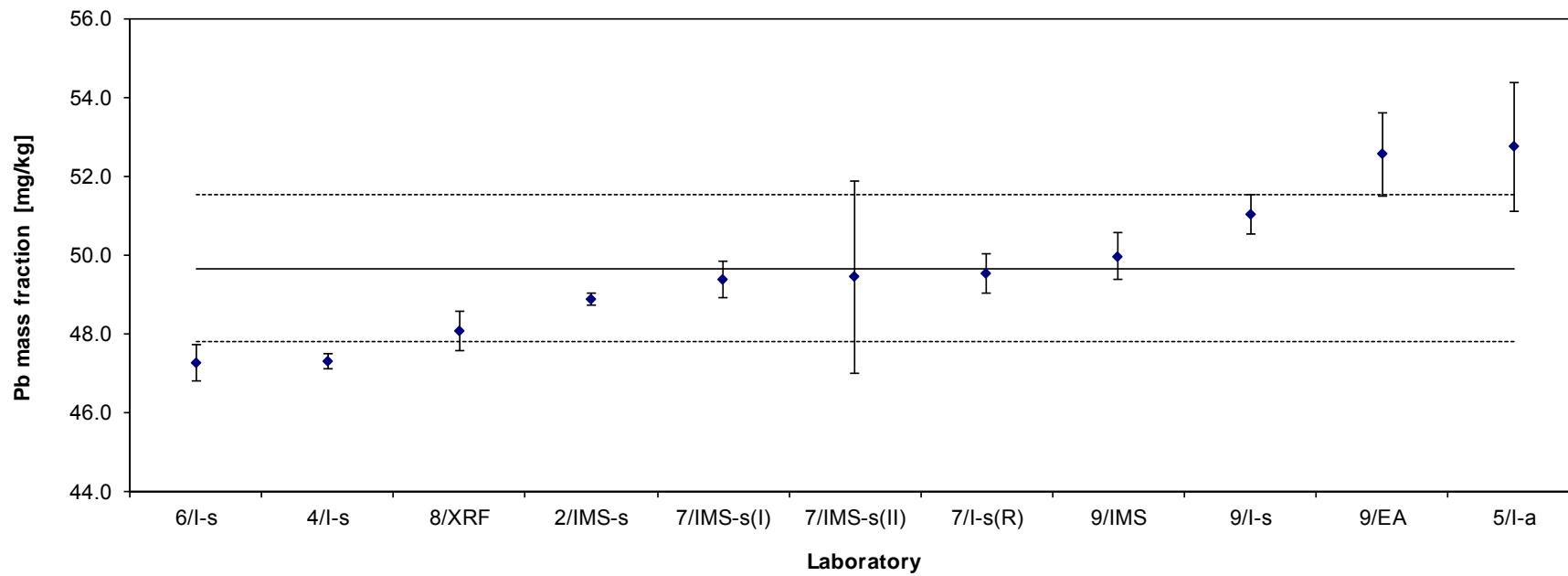


Table 15: Results for Pb

Lab./Meth.	6/I-s	9/I-s	2/I-a	9/IMS	5/I-a	4/I-s	7/IMS-s(II)	8/I-a(R)		
M_i [mg/kg]	10.6	10.9	10.9	10.8	11.2	11.1	11.3	13.0		n
	10.6	10.8	10.9	11.0	11.1	11.2	11.4	13.0		8
	10.7	10.8	10.5	10.9	11.1	11.1	11.7	11.0		
	10.5	10.7	10.9	10.9	11.0	11.2	10.9	11.0		
	10.4	10.7	10.8	10.7	11.0	11.2	12.0	12.0		
	10.6	10.7	10.9	10.7	11.0	11.0	11.9	13.0		
M [mg/kg]	10.57	10.76	10.81	10.83	11.07	11.13	11.53	12.17		11.11
s [mg/kg]	0.103	0.071	0.157	0.109	0.082	0.082	0.413	0.983	s_M [mg/kg]	0.519
									\bar{s}_i [mg/kg]	0.388
s_{rel}	0.010	0.007	0.015	0.010	0.007	0.007	0.036	0.081		0.047

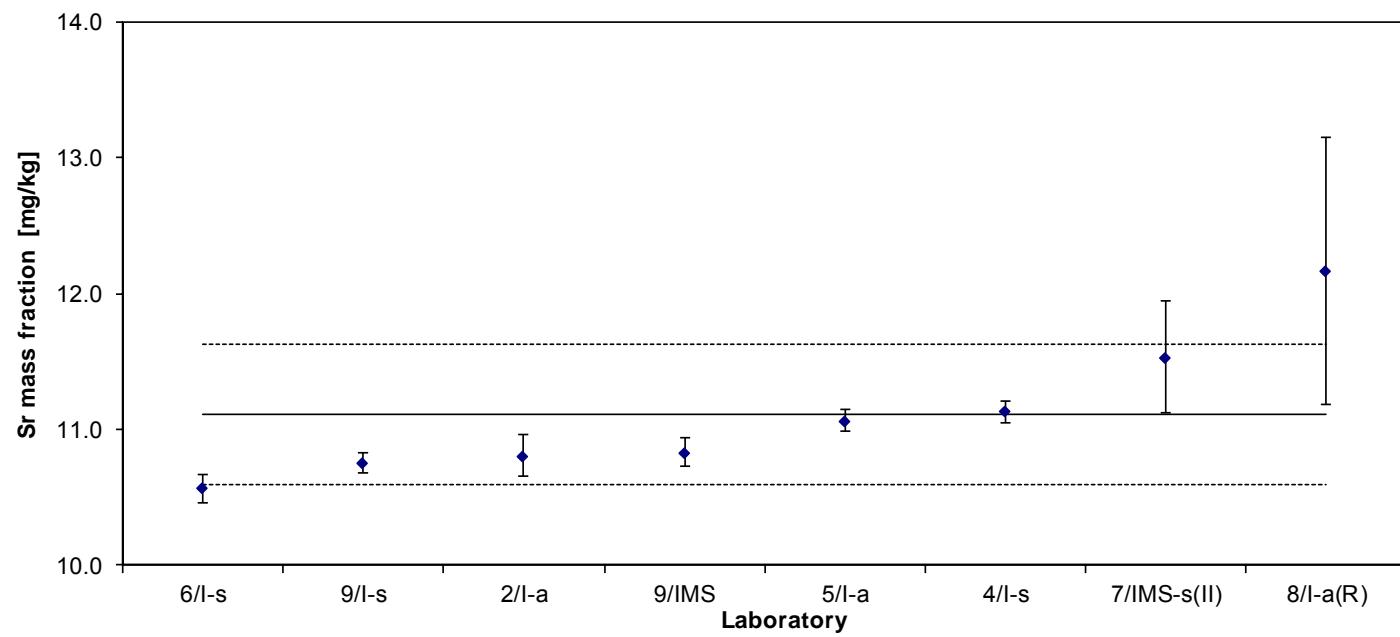


Table 16: Results for Sr

Lab./Meth.	9/IMS	7/IMS-s(I)	7/I-s(R)	4/I-s	8/I-a(R)	10/I-a(R)	7/IMS-s(II)	9/I-s	2/IMS-s	8/XRF(R)	6/I-s	9/P	5/I-a		
M_i [mg/kg]	67.2 66.6 66.5 65.4 64.6 66.7 66.4	69.0 67.4 69.3 66.7 63.7 66.9 66.6	65.2 65.2 65.2 67.1 65.0 66.9 66.6	66.7 66.7 67.1 66.6 66.2 66.6 66.6	65.0 64.0 67.0 68.0 67.0 69.0 67.9	66.2 68.3 67.5 66.3 64.5 67.9 67.9	63.1 63.5 67.4 72.9 68.1 66.1 66.1	66.8 67.9 67.6 67.1 67.2 67.7 67.7	69.4 67.6 67.3 68.2 68.0 68.0 68.0	68.3 69.2 68.1 69.4 68.5 66.2 68.1	68.2 68.3 68.5 68.3 68.4 66.2 68.1	67.6 66.8 69.5 70.7 67.4 68.1 68.7	67.9 68.1 68.4 68.7 68.9 68.7 68.7	<i>n</i> 13	
M [mg/kg]	66.20	66.30	66.44	66.65	66.67	66.78	66.85	67.37	68.09	68.28	68.30	68.40	68.45		67.29
s [mg/kg]	0.899	2.030	1.698	0.288	1.862	1.403	3.587	0.406	0.744	1.141	0.141	1.636	0.389	s_M [mg/kg] \bar{s}_i [mg/kg]	0.884 1.546 0.013
s_{rel}	0.014	0.031	0.026	0.004	0.028	0.021	0.054	0.006	0.011	0.017	0.002	0.024	0.006		

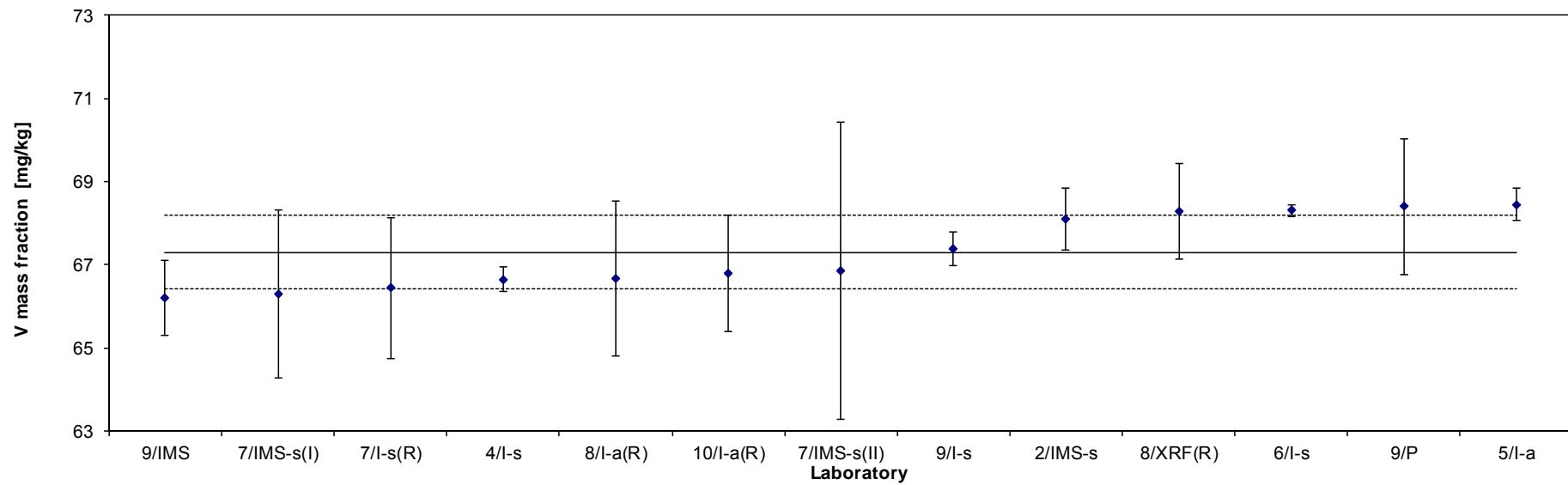


Table 17: Results for V

Lab./Meth.	8/XRF(R)	7/IMS-s(I)	9/I-s	9/P	9/IMS	6/I-s	8/I-a(R)	2/I-s	5/I-a	10/I-a(R)	7/I-s(R)	4/I-s		
M_i [mg/kg]	7.5	7.8	8.3	8.2	8.34	8.4	8.0	8.5	8.6	8.5	9.2	9.3		n
	7.5	7.7	8.1	8.5	8.19	8.3	8.0	8.5	8.6	8.7	9.2	9.4		12
	7.5	8.3	8.4	8.5	8.40	8.4	8.0	8.5	8.6	8.5	8.9	9.3		
	7.4	7.9	8.2	8.2	8.23	8.4	9.0	8.8	8.6	8.6	9.1	9.3		
	7.4	8.5	8.4	8.2	8.32	8.5	9.0	8.6	8.6	8.8	9.0	9.3		
	7.4	8.6	8.0	8.2	8.33	8.5	9.0	8.5	8.6	8.7	9.0	9.3		
					8.49									
M [mg/kg]	7.45	8.13	8.25	8.31	8.33	8.42	8.50	8.57	8.60	8.63	9.05	9.32		8.46
s [mg/kg]	0.0548	0.3830	0.1443	0.1206	0.1018	0.0753	0.5477	0.1270	0.0000	0.1211	0.1121	0.0408	s_M [mg/kg]	0.4629
s_{rel}	0.00735	0.04709	0.01750	0.01451	0.01222	0.00894	0.06444	0.01482	0.00000	0.01403	0.01239	0.00438	\bar{s}_i [mg/kg]	0.220
													s_{rel}	0.05470

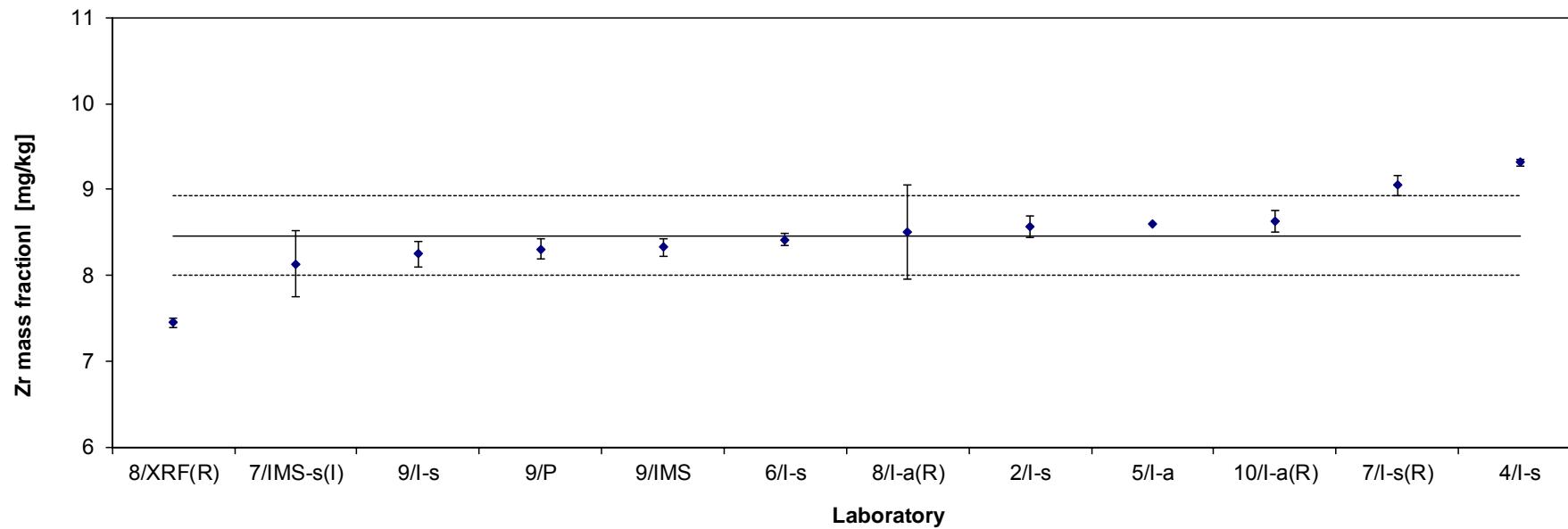


Table 18: Results for Zr

Lab./Meth.	4/I-s	5/I-a	6/I-s	2/IMS-s	9/IMS	7/IMS-s		
M_i [mg/kg]	2.1	2.4	2.1	3.0	3.0	3.5		
	2.1	1.9	2.5	2.7	2.9	3.6		
	2.1	2.2	2.5	2.9	3.0	4.2		
	2.0	1.9	2.3	2.9	3.3	3.3		
	2.0	2.4	2.5	2.9	2.7	3.6		
	2.1	2.3	2.3	2.8	2.9	3.4		
M [mg/kg]	2.07	2.18	2.37	2.85	2.95	3.60		2.67
s [mg/kg]	0.052	0.232	0.163	0.078	0.190	0.316	s_M [mg/kg]	0.577
s_{rel}	0.025	0.106	0.069	0.027	0.064	0.088	\bar{s}_i [mg/kg]	0.194
								0.216

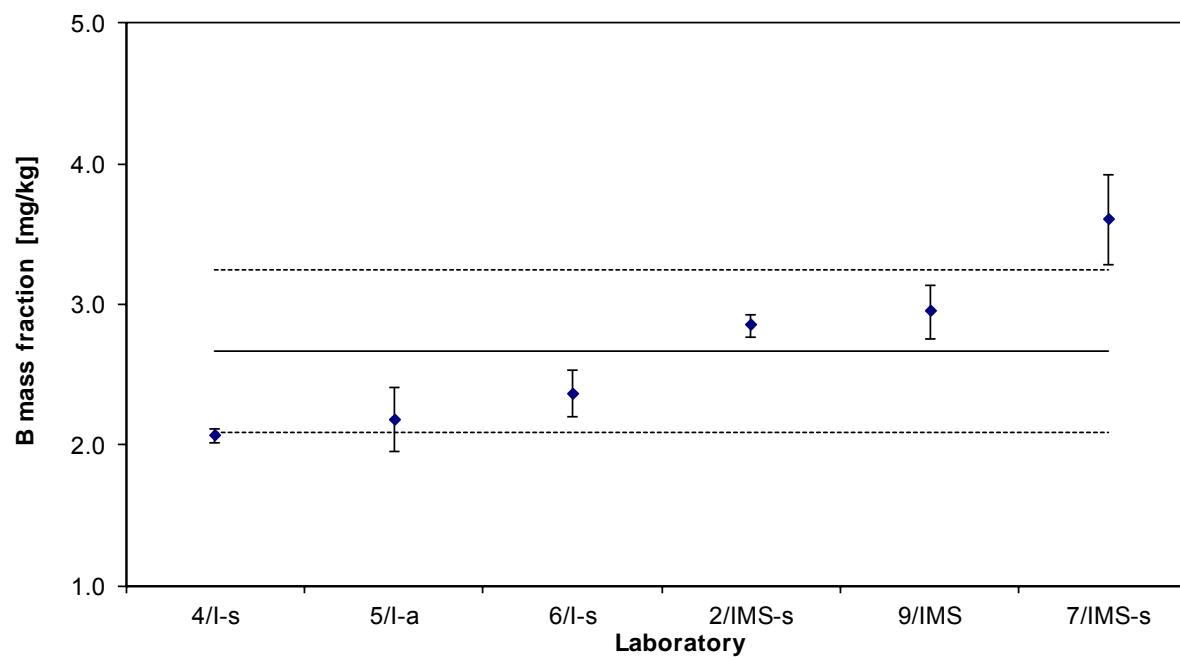


Table 19: Results for B

Lab./Meth.	2/I-s	4/I-s	9/I-s		
M_i [mg/kg]	3.4	4.0	5.3		n
	3.4	3.5	5.5		3
	3.4	3.6	5.8		
	3.5	3.6	4.6		
	3.3	3.4	4.5		
	3.4	3.5	4.6		
M [mg/kg]	3.40	3.60	5.05		4.02
s [mg/kg]	0.073	0.210	0.547	s_M [mg/kg]	0.898
				\bar{s}_i [mg/kg]	0.341
s_{rel}	0.021	0.058	0.108		0.223

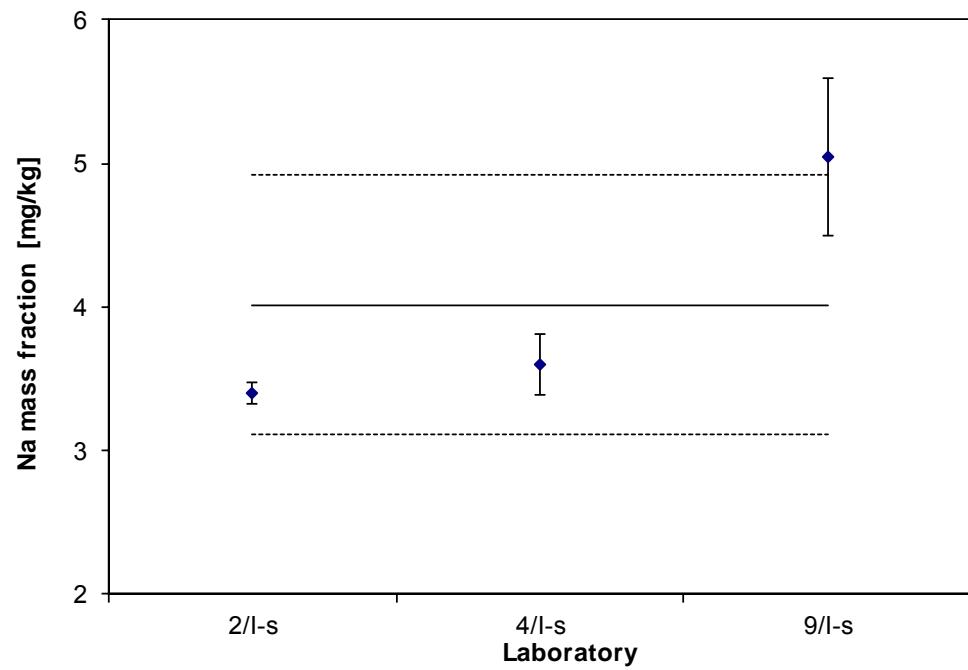


Table 20: Results for Na

Lab./Meth.	4/l-s	2/l-s	7/l-s		
M_i [mg/kg]	15.7	15.1	18.1		N
	16.1	16.0	18.3		3
	15.2	17.1	18.3		
	15.4	18.0	18.1		
	15.7	17.7	18.3		
	15.2	16.7	18.3		
M [mg/kg]	15.55	16.77	18.23		16.85
s [mg/kg]	0.351	1.075	0.090	s_M [mg/kg]	1.344
				\bar{s}_i [mg/kg]	0.655
s_{rel}	0.023	0.064	0.005		0.080

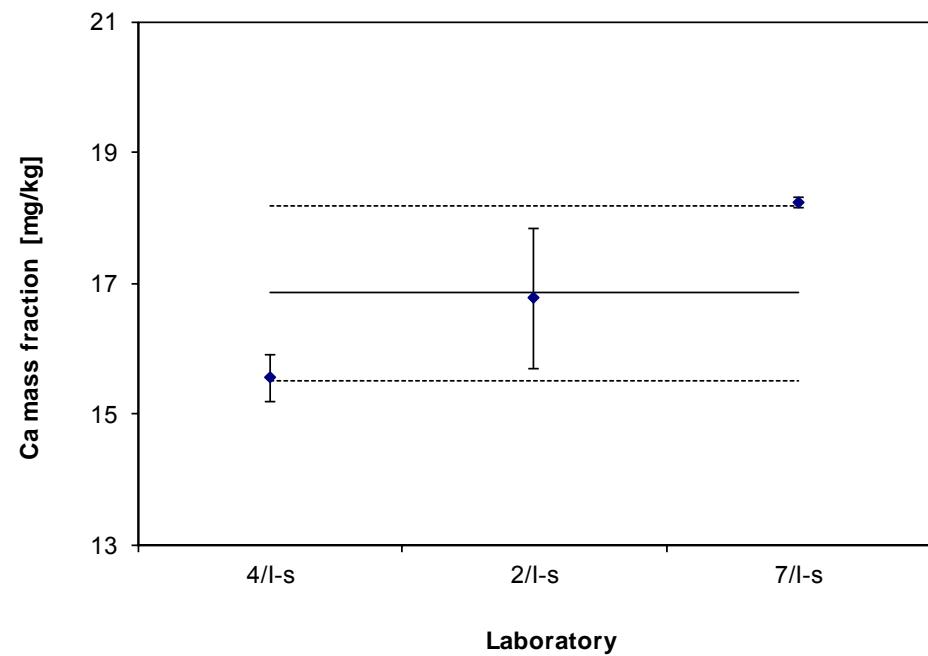


Table 21: Results for Ca

The statistical evaluation of the data was performed using the software program SoftCRM 1.2.2. [6]. The following results were obtained:

Table 22: Outcome of statistical tests of results obtained for Si

Number of data sets	8
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 23: Outcome of statistical tests of results obtained for Fe

Number of data sets	10
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 24: Outcome of statistical tests of results obtained for Cu

Number of data sets	10
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 9/IMS
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The straggler (Lab. 9/IMS) was not removed.

Table 25: Outcome of statistical tests of results obtained for Mn

Number of data sets	11
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	Lab. 9/I-s
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 9/I-s
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The straggler (Lab. 9/I-s) was not removed.

Table 26a: Outcome of statistical tests of results obtained for Mg

Number of data sets	10
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	Lab. 6
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 6
Nalimov ($\alpha = 0.01$)	Lab. 6
Grubbs ($\alpha = 0.05$)	Lab. 6
Grubbs ($\alpha = 0.01$)	Lab. 6
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: not normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: not normal

The outlier (Lab. 6) was removed.

Table 26b: Outcome of statistical tests of results obtained for Mg (after removal of outlier)

Number of data sets	9
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 27: Outcome of statistical tests of results obtained for Cr

Number of data sets	10
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: not normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 28: Outcome of statistical tests of results obtained for Zn

Number of data sets	12
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 9/IMS
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The straggler (Lab. 9/IMS) was not removed.

Table 29: Outcome of statistical tests of results obtained for Ti

Number of data sets	10
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	Lab. 10
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 10
Nalimov ($\alpha = 0.01$)	Lab. 10
Grubbs ($\alpha = 0.05$)	Lab. 10
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The straggler (Lab. 10) was not removed.

Table 30: Outcome of statistical tests of results obtained for Ga

Number of data sets	9
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 31: Outcome of statistical tests of results obtained for Ni

Number of data sets	11
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 32: Outcome of statistical tests of results obtained for Bi

Number of data sets	9
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 33: Outcome of statistical tests of results obtained for Cd

Number of data sets	12
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 34: Outcome of statistical tests of results obtained for Li

Number of data sets	7
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 35: Outcome of statistical tests of results obtained for Pb

Number of data sets	8
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 36: Outcome of statistical tests of results obtained for Sr

8	8
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Lab. 8
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The straggler (Lab. 8) was not removed.

Table 37: Outcome of statistical tests of results obtained for V

Number of data sets	13
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran ($\alpha = 0.01$)	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

Table 38: Outcome of statistical tests of results obtained for Zr

Number of data sets	12
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	Lab. 4
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	Labs. 4 and 8/XRF
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: normal

The stragglers (Labs. 4 and 8) were not removed.

Table 39: Outcome of statistical tests of results obtained for B

Number of data sets	6
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: normal
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: normal
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: insufficient data
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: insufficient data

Table 40: Outcome of statistical tests of results obtained for Na

Number of data sets	3
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: insufficient data
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: insufficient data
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: insufficient data
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: insufficient data

Table 41: Outcome of statistical tests of results obtained for Ca

Number of data sets	3
Snedecor-F-Test and Bartlett-Test	Pooling not allowed
Dixon ($\alpha = 0.05$)	---
Dixon ($\alpha = 0.01$)	---
Nalimov ($\alpha = 0.05$)	---
Nalimov ($\alpha = 0.01$)	---
Grubbs ($\alpha = 0.05$)	---
Grubbs ($\alpha = 0.01$)	---
Grubbs Pair ($\alpha = 0.05$)	---
Grubbs Pair ($\alpha = 0.01$)	---
Cochran	---
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.05$)	Distribution: insufficient data
Kolmogorov-Smirnov-Lilliefors Test ($\alpha = 0.01$)	Distribution: insufficient data
Skewness & Kurtosis Test ($\alpha = 0.05$)	Distribution: insufficient data
Skewness & Kurtosis Test ($\alpha = 0.01$)	Distribution: insufficient data

The certified mass fractions of all elements were calculated as mean of the accepted data sets. These values are given in Table 42.

The resp. combined uncertainties were calculated from the spread resulting from the certification inter-laboratory comparison (u_{ilc}) and the uncertainty contributions from possible inhomogeneity over the length ($u_{bb}(1)$) and over area ($u_{bb}(2)$) of the material using Equation 3.

$$U_{\text{combined}} = \sqrt{u_{ilc}^2 + u_{bb}(1)^2 + u_{bb}(2)^2} \quad (3)$$

with

$$u_{ilc} = \sqrt{\frac{s_m^2}{n}} : \text{uncertainty contribution resulting from inter-laboratory comparison}$$

n : number of data sets used for calculating the certified mass fraction of each element

Table 42: Uncertainty calculation

	uncertainty contribution from				u _{bb} (1) Length	u _{bb} (2) Area	u(comb)	U	%	Length	Area	u _{bb} (rel)
	M	n	s _M	u _{ilc}								
	%	%	%	%								
Si	0.4030	8	0.0072	0.0025	0.0020	0.0016	0.0036	0.00716	0.4843	0.3940		
Fe	0.1977	10	0.0022	0.0007	0.0011	0.0011	0.0017	0.00341	0.5650	0.5480		
Cu	0.0509	10	0.0014	0.0004	0.0002	0.0005	0.0007	0.00140	0.3730	1.0000		
Mn	0.0488	11	0.0016	0.0005	0.0001	0.0002	0.0005	0.00104	0.2280	0.3180		
Mg	0.3790	9	0.0030	0.0010	0.0007	0.0016	0.0020	0.00397	0.1900	0.4100		
Cr	0.0320	11	0.0009	0.0003	0.0001	0.0003	0.0004	0.00082	0.1900	0.9400		
Zn	0.0297	12	0.0007	0.0002	0.0001	0.0003	0.0004	0.00077	0.2340	1.1000		
Ti	0.0291	10	0.0002	0.0001	0.0002	0.0005	0.0005	0.00106	0.7470	1.6400		
Ga	0.0129	9	0.0002	0.0001	0.0000	0.0001	0.0001	0.00029	0.2953	0.9000		
	mg/kg		mg/kg	mg/kg	mg/kg	mg/kg	mg/kg	mg/kg				
B	2.6700	6	0.5770	0.2356	0.3818	0.0606	0.4527	0.9054	14.3000	2.2700		
Bi	18.0300	9	1.1820	0.3940	0.3913	0.7014	0.8946	1.7891	2.1700	3.8900		
Cd	16.6900	12	0.3320	0.0958	0.4106	0.4530	0.6188	1.2376	2.4600	2.7140		
Ni	40.7400	11	1.3380	0.4034	0.7068	0.8759	1.1957	2.3913	1.7350	2.1500		
Pb	49.6500	11	1.8580	0.5602	0.2751	0.8341	1.0418	2.0835	0.5540	1.6800		
Sr	11.1100	8	0.5190	0.1835	0.2333	0.0642	0.3037	0.6074	2.1000	0.5780		
V	67.2900	13	0.8850	0.2455	0.3442	0.5127	0.6645	1.3291	0.5115	0.7620		
Zr	8.4600	12	0.4630	0.1337	0.2736	0.1151	0.3255	0.6510	3.2340	1.3600		
Li	6.0000	7	0.2710	0.1024	0.5268	0.0551	0.5395	1.0790	8.7800	0.9180		
Na	4.0200	3	0.8980	0.5185	0.2685	0.0949	0.5915	1.7746	6.6800	2.3600		
Ca	16.8500	3	1.3440	0.7760	0.0835	0.1837	0.8018	2.4053	0.4954	1.0900		

The expanded uncertainties U are calculated by multiplication of u_{combined} with a coverage factor of $k = 2$ (Na, Ca: $k = 3$) using Equation 4.

$$U = k \cdot u_{\text{combined}} \quad (4)$$

The calculated mass fractions and their resp. expanded uncertainties are given on Page 3 of this report.

In addition to the wet chemical characterization some of the laboratories analysed the material with spark emission to check if there is agreement between SOES and wet chemistry. Tab. 43 shows the mean values of wet chemical and spark emission results as well as their standard deviations. The agreement between wet chemistry and SOES is good for all elements.

Tab. 43: Comparison wet chemistry (incl. XRF) vs. SOES

Element	Wet chemical analysis			Spark emission		
	Mass fraction in %	Std.-dev. in %	n	Mass fraction in %	Std.-dev. in %	n
Si	0.403	0.0072	8	0.407	0.0070	8
Fe	0.1977	0.0022	10	0.1973	0.0018	8
Cu	0.0509	0.0014	10	0.0521	0.0018	8
Mn	0.0488	0.0016	11	0.0492	0.0009	8
Mg	0.379	0.003	9	0.379	0.005	8
Cr	0.0320	0.0009	11	0.0319	0.0013	8
Zn	0.0297	0.0007	12	0.0290	0.0011	7
Ti	0.0291	0.0002	10	0.0292	0.0004	8
Ga	0.0129	0.0003	9	0.0127	0.0002	8
	in mg/kg	in mg/kg		in mg/kg	in mg/kg	
Ni	40.7	1.4	11	41.2	1.7	7
B	..2.67	0.58	6	3.67	1.48	7
Bi	18.0	1.2	9	18.8	1.8	8
Ca	16.9	1.4	3	16.3	1.8	7
Cd	16.7	0.4	12	16.6	0.8	7
Li	6.00	0.28	7	5.93	0.50	7
Na	4.0	0.9	3	3.3	0.9	7
Pb	49.7	1.9	11	48.9	1.9	7
Sr	11.1	0.6	8	11.0	0.7	8
V	67.3	0.9	13	68.1	2.0	8
Zr	8.5	0.5	12	9.0	1.4	8

6. Instructions for users and stability

The certified reference material ERM®-EB312a is intended for the calibration and quality control of spark emission and X-ray fluorescence spectrometers used for the analysis of similar materials. It is also suitable for wet chemical analysis.

The surface of the material should be cleaned by turning or milling before analysis.

If chips prepared from the compact material are used for wet chemical analysis, a minimum sample intake of 0.2 g has to be used.

The material will remain stable if it is not subjected to excessive heat (eg, during preparation of the working surface).

7. References

- [1] ISO Guide 31, Reference materials - Contents of certificates, labels and accompanying documentation, 2015
- [2] ISO Guide 34, General requirements for the competence of reference material producers, 2009

- [3] ISO Guide 35, Reference materials - General and statistical principles for certification. Third edition, 2006
- [4] Guidelines for the development and production of BAM Reference Materials, 2016
- [5] Technical Guidelines for the Production and Acceptance of a European Reference Material (www.erm-crm.org)
- [6] Bonas G, Zervou M, Papaeoannou T, Lees M: Accred Qual Assur (2003) 8:101-107

8. Information on and purchase of the CRM

Certified reference material ERM°-EB312a is supplied by

Bundesanstalt für Materialforschung und -prüfung (BAM)

Fachbereich 1.6: Anorganische Referenzmaterialien
Richard-Willstätter-Str. 11, D-12489 Berlin, Germany
Phone +49 (0)30 - 8104 2061
Fax: +49 (0)30 - 8104 72061
E-Mail: sales.crm@bam.de

Each disc of ERM°-EB312a will be distributed together with a detailed certificate containing the certified values and their uncertainties, the mean values and standard deviations of all accepted data sets and information on the analytical methods used and the names of the participating laboratories. Information on certified reference materials can be obtained from BAM, <https://www.bam.de>.
www.webshop.bam.de
Tel. +49 30 8104 1111.

Annex 1: Calculation of uncertainty contribution of potential inhomogeneity (length)

Silicon:

Sample	Number	Sum	Mean	Variance		
AA	5	2.0276	0.40552	2.177E-06		
AB	5	2.0179	0.40358	6.522E-06		
AC	5	2.0394	0.40788	2.297E-06		
AD	5	2.0156	0.40312	1.067E-06		
AE	5	2.0364	0.40728	2.612E-06		
BA	5	2.0306	0.40612	3.017E-06		
BB	5	2.0181	0.40362	1.037E-06		
BC	5	2.0295	0.4059	1.375E-06		
BD	5	2.0291	0.40582	3.752E-06		
BE	5	2.0364	0.40728	2.447E-06		
DA	5	2.0447	0.40894	5.218E-06		
DB	5	2.0177	0.40354	1.0303E-05		
DC	5	2.0372	0.40744	3.053E-06		
DD	5	2.04	0.408	6.425E-06		
DE	5	2.0375	0.4075	2.285E-06		
EA	5	2.0385	0.4077	3.52E-06		
EB	5	2.0271	0.40542	1.302E-06		
EC	5	2.0219	0.40438	1.372E-06		
ED	5	2.0144	0.40288	2.712E-06		
EE	5	2.0162	0.40324	1.343E-06		
FA	5	2.0394	0.40788	1.532E-06		
FB	5	2.0246	0.40492	1.207E-06		
FC	5	2.0313	0.40626	2.098E-06		
FD	5	2.0129	0.40258	5.47E-07		
FE	5	2.0306	0.40612	9.77E-07		
			0.4057168			

ANOVA

Source of variation	sums of squares (SS)	degrees of freedom (df)	Mean squares (MS)	F-value	P-value	critical F-value
Between group	0.000438047	24	1.82519E-05	6.5002588	8.0541E-12	1.62670811
Within groups	0.000280788	100	2.80788E-06			
Total	0.000718835	124				
within-sd	0.00167567					
effective 1	4.00					
s_bb	0.00196495					
s_bb_min	0.00031508					
u_bb	0.00196495	1.96494699				
u_bb(rel.)	0.484314918					

Iron:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.9686	0.19372	8.57E-07		
AB	5	0.9603	0.19206	3.143E-06		
AC	5	0.9712	0.19424	1.383E-06		
AD	5	0.9637	0.19274	3.13E-07		
AE	5	0.9719	0.19438	1.972E-06		
BA	5	0.9767	0.19534	1.823E-06		
BB	5	0.9674	0.19348	8.7E-08		
BC	5	0.9681	0.19362	4.67E-07		
BD	5	0.9722	0.19444	1.183E-06		
BE	5	0.9701	0.19402	1.652E-06		
DA	5	0.9789	0.19578	2.132E-06		
DB	5	0.9641	0.19282	3.347E-06		
DC	5	0.9716	0.19432	1.392E-06		
DD	5	0.9723	0.19446	2.223E-06		
DE	5	0.9698	0.19396	1.108E-06		
EA	5	0.9715	0.1943	1.535E-06		
EB	5	0.9732	0.19464	6.68E-07		
EC	5	0.9627	0.19254	1.168E-06		
ED	5	0.9581	0.19162	5.92E-07		
EE	5	0.9641	0.19282	1.957E-06		
FA	5	0.9738	0.19476	5.83E-07		
FB	5	0.972	0.1944	6.95E-07		
FC	5	0.9707	0.19414	8.83E-07		
FD	5	0.9566	0.19132	2.07E-07		
FE	5	0.9701	0.19402	2.12E-07		
		0.1937576				

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	0.00014536	24	6.0566E-06	4.79430794	1.2383E-08	1.62670811
Within groups	0.00012633	100	1.2633E-06			
Total	0.00027169	124				
within-sd	0.001124					
effective n	4.00					
s_bb	0.001095					
s_bb_min	0.000211					
u_bb	0.001095	1.094677				
u_bb(rel.)	0.56497256					

Copper:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.2387	0.04774	4.3E-08		
AB	5	0.2366	0.04732	1.97E-07		
AC	5	0.2395	0.0479	1.05E-07		
AD	5	0.2375	0.0475	2.5E-08		
AE	5	0.2377	0.04754	6.8E-08		
BA	5	0.2395	0.0479	9E-08		
BB	5	0.2377	0.04754	8E-09		
BC	5	0.2375	0.0475	2.5E-08		
BD	5	0.2387	0.04774	4.8E-08		
BE	5	0.2381	0.04762	8.2E-08		
DA	5	0.2388	0.04776	8.3E-08		
DB	5	0.2377	0.04754	1.58E-07		
DC	5	0.2386	0.04772	9.2E-08		
DD	5	0.2377	0.04754	1.43E-07		
DE	5	0.2376	0.04752	2.7E-08		
EA	5	0.2381	0.04762	9.7E-08		
EB	5	0.239	0.0478	4E-08		
EC	5	0.2374	0.04748	4.7E-08		
ED	5	0.236	0.0472	4.5E-08		
EE	5	0.2374	0.04748	5.7E-08		
FA	5	0.2391	0.04782	2.7E-08		
FB	5	0.2387	0.04774	2.3E-08		
FC	5	0.2375	0.0475	2E-08		
FD	5	0.2357	0.04714	1.3E-08		
FE	5	0.2385	0.0477	2E-08		
			0.0475944			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	4.53408E-06	24	1.8892E-07	2.98357549	7.3666E-05	1.62670811
Within groups	0.000006332	100	6.332E-08			
Total	1.08661E-05	124				

within-groups 0.0002516

effective 4.00

s_bb 0.0001772

s_bb_min 4.731E-05

u_bb 0.0001772 0.1772005

u_bb(rel) 0.372313658

Manganese:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.254	0.0508	0.0000002		
AB	5	0.2556	0.05112	7.7E-08		
AC	5	0.2537	0.05074	5.8E-08		
AD	5	0.2531	0.05062	1.57E-07		
AE	5	0.2546	0.05092	2.7E-08		
BA	5	0.252	0.0504	4E-08		
BB	5	0.2535	0.0507	0.00000023		
BC	5	0.2545	0.0509	8.5E-08		
BD	5	0.2537	0.05074	6.8E-08		
BE	5	0.254	0.0508	9.5E-08		
DA	5	0.2542	0.05084	6.3E-08		
DB	5	0.253	0.0506	1.1E-07		
DC	5	0.2531	0.05062	7.2E-08		
DD	5	0.2537	0.05074	2.83E-07		
DE	5	0.2541	0.05082	8.2E-08		
EA	5	0.2537	0.05074	1.3E-08		
EB	5	0.2537	0.05074	1.8E-08		
EC	5	0.2556	0.05112	9.2E-08		
ED	5	0.2547	0.05094	3E-09		
EE	5	0.2543	0.05086	1.13E-07		
FA	5	0.2539	0.05078	1.32E-07		
FB	5	0.2548	0.05096	5.8E-08		
FC	5	0.2538	0.05076	1.03E-07		
FD	5	0.2561	0.05122	8.2E-08		
FE	5	0.254	0.0508	2.95E-07		
			0.0508112			

ANOVA

<i>Source of variation</i>	<i>Sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	3.74032E-06	24	1.55847E-07	1.52432186	0.07698185	1.62670811
Within groups	0.000010224	100	1.0224E-07			
Total	1.39643E-05	124				

within-sd 0.00031975

effective n 4.00

s_bb 0.00011577

s_bb_min 6.0123E-05

u_bb 0.00011577 0.11576557

u_bb(rel.) 0.227834745

Magnesium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	1.9132	0.38264	2.293E-06		
AB	5	1.9038	0.38076	4.513E-06		
AC	5	1.9059	0.38118	1.677E-06		
AD	5	1.8974	0.37948	9.02E-07		
AE	5	1.9063	0.38126	3.503E-06		
BA	5	1.9074	0.38148	2.777E-06		
BB	5	1.8987	0.37974	5.48E-07		
BC	5	1.901	0.3802	2.575E-06		
BD	5	1.9007	0.38014	1.073E-06		
BE	5	1.9037	0.38074	1.973E-06		
DA	5	1.9127	0.38254	4.53E-07		
DB	5	1.9012	0.38024	3.643E-06		
DC	5	1.9043	0.38086	4.383E-06		
DD	5	1.9054	0.38108	4.297E-06		
DE	5	1.9029	0.38058	2.717E-06		
EA	5	1.909	0.3818	4.735E-06		
EB	5	1.9058	0.38116	4.43E-07		
EC	5	1.9077	0.38154	2.293E-06		
ED	5	1.9039	0.38078	5.317E-06		
EE	5	1.8945	0.3789	1.225E-06		
FA	5	1.9122	0.38244	1.028E-06		
FB	5	1.9026	0.38052	1.302E-06		
FC	5	1.8997	0.37994	5.68E-07		
FD	5	1.9005	0.3801	1.105E-06		
FE	5	1.9067	0.38134	9.68E-07		
			0.3808576			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	0.000104181	24	4.34089E-06	1.92719303	0.01295731	1.62670811
Within groups	0.000225244	100	2.25244E-06			
Total	0.000329425	124				
within-sd	0.0015008					
effective n	4.00					
s_bb	0.0007226					
s_bb_min	0.0002822					
u_bb	0.0007226	0.7225729				
u_bb(rel.)	0.189722602					

Chromium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.159	0.0318	4.5E-08		
AB	5	0.1586	0.03172	3.2E-08		
AC	5	0.1587	0.03174	4.8E-08		
AD	5	0.1575	0.0315	5E-09		
AE	5	0.159	0.0318	7E-08		
BA	5	0.1581	0.03162	2.2E-08		
BB	5	0.1578	0.03156	3E-09		
BC	5	0.1587	0.03174	4.3E-08		
BD	5	0.1586	0.03172	1.7E-08		
BE	5	0.1585	0.0317	2.5E-08		
DA	5	0.1587	0.03174	2.3E-08		
DB	5	0.1583	0.03166	2.8E-08		
DC	5	0.1588	0.03176	5.3E-08		
DD	5	0.1584	0.03168	5.2E-08		
DE	5	0.1588	0.03176	3.3E-08		
EA	5	0.1588	0.03176	2.8E-08		
EB	5	0.1583	0.03166	2.8E-08		
EC	5	0.1591	0.03182	1.2E-08		
ED	5	0.158	0.0316	6.5E-08		
EE	5	0.1574	0.03148	1.7E-08		
FA	5	0.159	0.0318	1E-08		
FB	5	0.1583	0.03166	1.3E-08		
FC	5	0.1583	0.03166	2.3E-08		
FD	5	0.1583	0.03166	1.8E-08		
FE	5	0.159	0.0318	0		
			0.031696			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between group	0.000001016	24	4.23333E-08	1.48433848	0.09065119	1.62670811
Within groups	2.852E-06	100	2.852E-08			
Total	3.868E-06	124				

within-sd 0.0001689

effective n 4.00

s_bb 5.877E-05

s_bb_min 3.175E-05

u_bb 5.877E-05 0.0587651

u_bb(rel.) 0.185402161

Zinc:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.1384	0.02768	3.62E-07		
AB	5	0.1374	0.02748	1.17E-07		
AC	5	0.1377	0.02754	2.3E-08		
AD	5	0.1382	0.02764	2.03E-07		
AE	5	0.1381	0.02762	5.2E-08		
BA	5	0.1369	0.02738	6.2E-08		
BB	5	0.1381	0.02762	1.57E-07		
BC	5	0.1386	0.02772	9.2E-08		
BD	5	0.1377	0.02754	9.3E-08		
BE	5	0.1386	0.02772	9.7E-08		
DA	5	0.1375	0.0275	5E-09		
DB	5	0.1392	0.02784	1.38E-07		
DC	5	0.137	0.0274	1.35E-07		
DD	5	0.1383	0.02766	3.23E-07		
DE	5	0.1374	0.02748	1.17E-07		
EA	5	0.1367	0.02734	1.63E-07		
EB	5	0.1389	0.02778	1.07E-07		
EC	5	0.1401	0.02802	2.7E-08		
ED	5	0.1379	0.02758	4.2E-08		
EE	5	0.1387	0.02774	7.3E-08		
FA	5	0.138	0.0276	0.00000016		
FB	5	0.1394	0.02788	8.7E-08		
FC	5	0.1371	0.02742	6.2E-08		
FD	5	0.138	0.0276	7E-08		
FE	5	0.1379	0.02758	1.87E-07		
			0.0276144			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	3.17808E-06	24	1.3242E-07	1.12068382	0.33628791	1.62670811
Within groups	0.000011816	100	1.1816E-07			
Total	1.49941E-05	124				

within-sd	0.00034374
effective n	4.00
s_bb	5.9708E-05
s_bb_min	6.4634E-05
u_bb	6.4634E-05 0.06463425
u_bb(rel.)	0.234059964

Titanium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.1458	0.02916	8E-09		
AB	5	0.1436	0.02872	5.7E-08		
AC	5	0.1443	0.02886	2.3E-08		
AD	5	0.1457	0.02914	6.3E-08		
AE	5	0.145	0.029	1E-08		
BA	5	0.1462	0.02924	3.3E-08		
BB	5	0.1452	0.02904	2.3E-08		
BC	5	0.1457	0.02914	1.83E-07		
BD	5	0.146	0.0292	4.5E-08		
BE	5	0.1438	0.02876	1.33E-07		
DA	5	0.1447	0.02894	5.8E-08		
DB	5	0.1449	0.02898	1.7E-08		
DC	5	0.1458	0.02916	2.8E-08		
DD	5	0.1448	0.02896	1.8E-08		
DE	5	0.1439	0.02878	3.7E-08		
EA	5	0.1452	0.02904	4.3E-08		
EB	5	0.146	0.0292	6.5E-08		
EC	5	0.1448	0.02896	1.33E-07		
ED	5	0.1425	0.0285	1.5E-08		
EE	5	0.1462	0.02924	2.3E-08		
FA	5	0.1457	0.02914	2.3E-08		
FB	5	0.1459	0.02918	2.7E-08		
FC	5	0.145	0.029	1.5E-08		
FD	5	0.1422	0.02844	1.3E-08		
FE	5	0.1449	0.02898	1.7E-08		
<hr/>						
0.0289904						
<hr/>						

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	5.56848E-06	24	2.3202E-07	5.22567568	1.7828E-09	1.62670811
Within groups	4.44E-06	100	4.44E-08			
Total	1.00085E-05	124				
<hr/>						
within-sd	0.00021071					
<hr/>						
effective n	4.00					
s_bb	0.00021658					
s_bb_min	3.962E-05					
u_bb	0.00021658	0.21657562				
<hr/>						
u_bb(rel.)	0.747059792					

Gallium:

Sample	Number	Sum	Mean	Variance		
AA	5	0.0565	0.0113	5E-09		
AB	5	0.0563	0.01126	8E-09		
AC	5	0.0557	0.01114	3E-09		
AD	5	0.0561	0.01122	7E-09		
AE	5	0.0564	0.01128	2E-09		
BA	5	0.0562	0.01124	8E-09		
BB	5	0.0557	0.01114	8E-09		
BC	5	0.0562	0.01124	8E-09		
BD	5	0.0563	0.01126	1.3E-08		
BE	5	0.0558	0.01116	1.3E-08		
DA	5	0.0561	0.01122	1.2E-08		
DB	5	0.0561	0.01122	1.7E-08		
DC	5	0.0564	0.01128	1.2E-08		
DD	5	0.056	0.0112	5E-09		
DE	5	0.0557	0.01114	8E-09		
EA	5	0.0559	0.01118	7E-09		
EB	5	0.0563	0.01126	3E-09		
EC	5	0.0562	0.01124	8E-09		
ED	5	0.0564	0.01128	7E-09		
EE	5	0.056	0.0112	5E-09		
FA	5	0.0561	0.01122	7E-09		
FB	5	0.0559	0.01118	7E-09		
FC	5	0.0564	0.01128	2E-09		
FD	5	0.0564	0.01128	7E-09		
FE	5	0.0561	0.01122	2E-09		
			0.0112256			

ANOVA

Source of variation	sums of squares (SS)	degrees of freedom (df)	Mean squares (MS)	F-value	P-value	critical F-value
Between groups	2.8208E-07	24	1.17533E-08	1.59692029	0.05679116	1.62670811
Within groups	7.36E-07	100	7.36E-09			
Total	1.01808E-06	124				
within-sd	8.579E-05					
effective n	4.00					
s_bb	3.3141E-05					
s_bb_min	1.6131E-05					
u_bb	3.3141E-05	0.03314111				
u_bb(rel.)	0.295227983					

Bismuth:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0085	0.0017	5.8775E-38		
AB	5	0.0081	0.00162	2E-09		
AC	5	0.0081	0.00162	2E-09		
AD	5	0.0082	0.00164	3E-09		
AE	5	0.0084	0.00168	2E-09		
BA	5	0.0083	0.00166	3E-09		
BB	5	0.008	0.0016	0		
BC	5	0.0085	0.0017	5.8775E-38		
BD	5	0.008	0.0016	0		
BE	5	0.008	0.0016	0		
DA	5	0.0084	0.00168	2E-09		
DB	5	0.0082	0.00164	3E-09		
DC	5	0.0085	0.0017	5.8775E-38		
DD	5	0.0084	0.00168	2E-09		
DE	5	0.008	0.0016	0		
EA	5	0.0082	0.00164	3E-09		
EB	5	0.0084	0.00168	2E-09		
EC	5	0.0083	0.00166	3E-09		
ED	5	0.0084	0.00168	2E-09		
EE	5	0.008	0.0016	0		
FA	5	0.0083	0.00166	3E-09		
FB	5	0.008	0.0016	0		
FC	5	0.0083	0.00166	3E-09		
FD	5	0.0083	0.00166	3E-09		
FE	5	0.008	0.0016	0		
			0.0016464			
ANOVA						
<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	1.5888E-07	24	6.62E-09	4.35526316	9.4292E-08	1.62670811
Within groups	1.52E-07	100	1.52E-09			
Total	3.1088E-07	124				
within-sd	3.8987E-05					
effective n	4.00					
s_bb	3.5707E-05					
s_bb_min	7.3308E-06					
u_bb	3.5707E-05	0.03570714				
u_bb(rel.)	2.168801151					

Cadmium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0073	0.00146	3E-09		
AB	5	0.0074	0.00148	2E-09		
AC	5	0.0071	0.00142	2E-09		
AD	5	0.007	0.0014	0		
AE	5	0.0074	0.00148	2E-09		
BA	5	0.007	0.0014	0		
BB	5	0.007	0.0014	0		
BC	5	0.0071	0.00142	2E-09		
BD	5	0.007	0.0014	0		
BE	5	0.007	0.0014	0		
DA	5	0.0071	0.00142	2E-09		
DB	5	0.007	0.0014	0		
DC	5	0.0071	0.00142	2E-09		
DD	5	0.0071	0.00142	2E-09		
DE	5	0.0072	0.00144	3E-09		
EA	5	0.007	0.0014	0		
EB	5	0.007	0.0014	0		
EC	5	0.0074	0.00148	2E-09		
ED	5	0.0075	0.0015	0		
EE	5	0.007	0.0014	0		
FA	5	0.0072	0.00144	3E-09		
FB	5	0.007	0.0014	0		
FC	5	0.0071	0.00142	2E-09		
FD	5	0.0075	0.0015	0		
FE	5	0.007	0.0014	0		
			0.001428			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	0.000000144	24	0.000000006	5.55555556	4.2072E-10	1.62670811
Within groups	0.000000108	100	1.08E-09			
Total	0.000000252	124				

within-sd 3.286E-05

effective_n 4.00

s_bb 3.507E-05

s_bb_min 6.179E-06

u_bb 3.507E-05 0.0350714

u_bb(rel.) 2.455977299

Lithium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.003	0.0006	0		
AB	5	0.0025	0.0005	0		
AC	5	0.0025	0.0005	0		
AD	5	0.0025	0.0005	0		
AE	5	0.0025	0.0005	0		
BA	5	0.003	0.0006	0		
BB	5	0.0025	0.0005	0		
BC	5	0.0025	0.0005	0		
BD	5	0.0025	0.0005	0		
BE	5	0.0025	0.0005	0		
DA	5	0.003	0.0006	0		
DB	5	0.0025	0.0005	0		
DC	5	0.0025	0.0005	0		
DD	5	0.0025	0.0005	0		
DE	5	0.0025	0.0005	0		
EA	5	0.003	0.0006	0		
EB	5	0.0025	0.0005	0		
EC	5	0.0025	0.0005	0		
ED	5	0.0025	0.0005	0		
EE	5	0.0025	0.0005	0		
FA	5	0.003	0.0006	0		
FB	5	0.0025	0.0005	0		
FC	5	0.0025	0.0005	0		
FD	5	0.0025	0.0005	0		
FE	5	0.0025	0.0005	0		
			0.00052			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	0.0000002	24	8.33333E-09	65535	#DIV/0!	1.62670811
Within groups	0	100	0			
Total	0.0000002	124				
within-sd	0					
effective n	4.00					
s_bb	4.5644E-05					
s_bb_min	0					
u_bb	4.5644E-05	0.04564355				
u_bb(rel.)	8.777605088					

Nickel:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0206	0.00412	2E-09		
AB	5	0.0198	0.00396	3E-09		
AC	5	0.0202	0.00404	3E-09		
AD	5	0.0207	0.00414	3E-09		
AE	5	0.0202	0.00404	3E-09		
BA	5	0.02	0.004	0		
BB	5	0.0198	0.00396	3E-09		
BC	5	0.0203	0.00406	3E-09		
BD	5	0.0201	0.00402	2E-09		
BE	5	0.0205	0.0041	0		
DA	5	0.02	0.004	0		
DB	5	0.0198	0.00396	3E-09		
DC	5	0.02	0.004	0		
DD	5	0.0199	0.00398	7E-09		
DE	5	0.0198	0.00396	8E-09		
EA	5	0.0199	0.00398	2E-09		
EB	5	0.0206	0.00412	7E-09		
EC	5	0.0207	0.00414	8E-09		
ED	5	0.0196	0.00392	2E-09		
EE	5	0.0202	0.00404	3E-09		
FA	5	0.0209	0.00418	7E-09		
FB	5	0.0202	0.00404	3E-09		
FC	5	0.0201	0.00402	2E-09		
FD	5	0.0203	0.00406	3E-09		
FE	5	0.0201	0.00402	2E-09		
			0.0040344			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	5.4608E-07	24	2.27533E-08	7.20042194	5.0585E-13	1.62670811
Within groups	0.000000316	100	3.16E-09			
Total	8.6208E-07	124				
within-sd	5.6214E-05					
effective_n	4.00					
s_bb	6.9988E-05					
s_bb_min	1.057E-05					
u_bb	6.9988E-05	0.06998809				
u_bb(rel.)	1.73478322					

Lead:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0237	0.00474	3E-09		
AB	5	0.0238	0.00476	3E-09		
AC	5	0.0235	0.0047	0		
AD	5	0.0237	0.00474	3E-09		
AE	5	0.0238	0.00476	3E-09		
BA	5	0.0236	0.00472	2E-09		
BB	5	0.0233	0.00466	3E-09		
BC	5	0.0237	0.00474	3E-09		
BD	5	0.0235	0.0047	5E-09		
BE	5	0.0236	0.00472	2E-09		
DA	5	0.0236	0.00472	2E-09		
DB	5	0.0236	0.00472	2E-09		
DC	5	0.0238	0.00476	3E-09		
DD	5	0.0237	0.00474	3E-09		
DE	5	0.0235	0.0047	5E-09		
EA	5	0.0236	0.00472	2E-09		
EB	5	0.0235	0.0047	0		
EC	5	0.0238	0.00476	3E-09		
ED	5	0.0238	0.00476	3E-09		
EE	5	0.0233	0.00466	3E-09		
FA	5	0.0236	0.00472	2E-09		
FB	5	0.0235	0.0047	0		
FC	5	0.0236	0.00472	2E-09		
FD	5	0.024	0.0048	5E-09		
FE	5	0.0235	0.0047	0		
			0.0047248			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	1.2512E-07	24	5.21333E-09	2.10215054	0.00566894	1.62670811
Within groups	2.48E-07	100	2.48E-09			
Total	3.7312E-07	124				
within-sd	4.98E-05					
effective n	4.00					
s_bb	2.6141E-05					
s_bb_min	9.3638E-06					
u_bb	2.6141E-05	0.02614065				
u_bb(rel.)	0.553264588					

Strontium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0065	0.0013	0		
AB	5	0.0065	0.0013	0		
AC	5	0.0062	0.00124	3E-09		
AD	5	0.0064	0.00128	2E-09		
AE	5	0.0064	0.00128	2E-09		
BA	5	0.0065	0.0013	0		
BB	5	0.0063	0.00126	3E-09		
BC	5	0.0065	0.0013	0		
BD	5	0.0062	0.00124	3E-09		
BE	5	0.0061	0.00122	2E-09		
DA	5	0.0065	0.0013	0		
DB	5	0.0065	0.0013	0		
DC	5	0.0062	0.00124	3E-09		
DD	5	0.0062	0.00124	3E-09		
DE	5	0.006	0.0012	0		
EA	5	0.0065	0.0013	0		
EB	5	0.0065	0.0013	0		
EC	5	0.0064	0.00128	2E-09		
ED	5	0.0064	0.00128	2E-09		
EE	5	0.0062	0.00124	3E-09		
FA	5	0.0065	0.0013	0		
FB	5	0.0064	0.00128	2E-09		
FC	5	0.0064	0.00128	2E-09		
FD	5	0.0064	0.00128	2E-09		
FE	5	0.0063	0.00126	3E-09		
			0.001272			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	0.000000104	24	4.33333E-09	2.92792793	9.716E-05	1.62670811
Within groups	0.000000148	100	1.48E-09			
Total	0.000000252	124				

within-sd	3.847E-05		status:
effective n	4.00		
s_bb	2.671E-05		
s_bb_min	7.234E-06		
u_bb	2.671E-05	0.0267083	
u_bb(rel.)	2.099709185		

Vanadium:

Sample	Number	Sum	Mean	Variance		
AA	5	0.0294	0.00588	2E-09		
AB	5	0.029	0.0058	0		
AC	5	0.0288	0.00576	3E-09		
AD	5	0.0293	0.00586	3E-09		
AE	5	0.0291	0.00582	2E-09		
BA	5	0.0294	0.00588	7E-09		
BB	5	0.029	0.0058	0		
BC	5	0.0292	0.00584	3E-09		
BD	5	0.0293	0.00586	3E-09		
BE	5	0.029	0.0058	5E-09		
DA	5	0.0289	0.00578	7E-09		
DB	5	0.0293	0.00586	3E-09		
DC	5	0.0293	0.00586	3E-09		
DD	5	0.0289	0.00578	2E-09		
DE	5	0.0289	0.00578	2E-09		
EA	5	0.0289	0.00578	2E-09		
EB	5	0.0293	0.00586	3E-09		
EC	5	0.0291	0.00582	7E-09		
ED	5	0.029	0.0058	0		
EE	5	0.0293	0.00586	3E-09		
FA	5	0.0291	0.00582	2E-09		
FB	5	0.0291	0.00582	2E-09		
FC	5	0.0292	0.00584	3E-09		
FD	5	0.0289	0.00578	2E-09		
FE	5	0.0291	0.00582	2E-09		
			0.0058224			

ANOVA

Source of variation	sums of squares (SS)	degrees of freedom (df)	Mean squares (MS)	F-value	P-value	critical F-value
Between group	1.5328E-07	24	6.38667E-09	2.24882629	0.00279285	1.62670811
Within groups	0.000000284	100	2.84E-09			
Total	4.3728E-07	124				

within-sd 5.3292E-05

effective 4.00

s_bb 2.9777E-05

s_bb_min 1.002E-05

u_bb 2.9777E-05 0.02977695

u_bb(rel.) 0.511420524

Zirconium:

Sample	Number	Sum	Mean	Variance		
AA	5	0.0035	0.0007	0		
AB	5	0.0035	0.0007	0		
AC	5	0.0037	0.00074	3E-09		
AD	5	0.0035	0.0007	0		
AE	5	0.0035	0.0007	0		
BA	5	0.0035	0.0007	0		
BB	5	0.0035	0.0007	0		
BC	5	0.0035	0.0007	0		
BD	5	0.0035	0.0007	0		
BE	5	0.0035	0.0007	0		
DA	5	0.0036	0.00072	2E-09		
DB	5	0.0035	0.0007	0		
DC	5	0.0035	0.0007	0		
DD	5	0.004	0.0008	0		
DE	5	0.0035	0.0007	0		
EA	5	0.0035	0.0007	0		
EB	5	0.0035	0.0007	0		
EC	5	0.0035	0.0007	0		
ED	5	0.0035	0.0007	0		
EE	5	0.0035	0.0007	0		
FA	5	0.0035	0.0007	0		
FB	5	0.0035	0.0007	0		
FC	5	0.0035	0.0007	0		
FD	5	0.0035	0.0007	0		
FE	5	0.0035	0.0007	0		
			0.0007064			

ANOVA

Source of variation	sums of squares (SS)	degrees of freedom (df)	Mean squares (MS)	F-value	P-value	critical F-value
Between groups	5.488E-08	24	2.28667E-09	11.4333333	3.2006E-19	1.62670811
Within groups	0.00000002	100	2E-10			
Total	7.488E-08	124				
within-sd	1.4142E-05					
effective r	4.00					
s_bb	2.284E-05					
s_bb_min	2.6591E-06					
u_bb	2.284E-05	0.02284002				
u_bb(rel.)	3.233298889					

Boron:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0017	0.00034	8E-09		
AB	5	0.0015	0.0003	5.5E-08		
AC	5	0.0014	0.00028	7E-09		
AD	5	0.0015	0.0003	0.00000002		
AE	5	0.0014	0.00028	7E-09		
BA	5	0.0013	0.00026	8E-09		
BB	5	0.0011	0.00022	1.2E-08		
BC	5	0.0017	0.00034	2.8E-08		
BD	5	0.0012	0.00024	1.3E-08		
BE	5	0.001	0.0002	0.00000003		
DA	5	0.0018	0.00036	1.8E-08		
DB	5	0.0011	0.00022	7E-09		
DC	5	0.0013	0.00026	3E-09		
DD	5	0.0012	0.00024	3E-09		
DE	5	0.001	0.0002	1.5E-08		
EA	5	0.0018	0.00036	1.8E-08		
EB	5	0.0013	0.00026	1.3E-08		
EC	5	0.002	0.0004	0.00000002		
ED	5	0.0011	0.00022	2E-09		
EE	5	0.001	0.0002	5E-09		
FA	5	0.002	0.0004	0.00000001		
FB	5	0.001	0.0002	5E-09		
FC	5	0.0013	0.00026	8E-09		
FD	5	0.0012	0.00024	3E-09		
FE	5	0.0012	0.00024	1.3E-08		
			0.0002728			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	4.6352E-07	24	1.93133E-08	1.45871098	0.10049749	1.62670811
Within groups	0.000001324	100	1.324E-08			
Total	1.78752E-06	124				

within-sd 0.0001151

effective n 4.00

s_bb 3.897E-05

s_bb_min 2.164E-05

u_bb 3.897E-05 0.0389658

u_bb(rel.) 14.28364991

Sodium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0018	0.00036	3E-09		
AB	5	0.0015	0.0003	0		
AC	5	0.0015	0.0003	0		
AD	5	0.0015	0.0003	0		
AE	5	0.0015	0.0003	0		
BA	5	0.0015	0.0003	0		
BB	5	0.0015	0.0003	0		
BC	5	0.0015	0.0003	0		
BD	5	0.0015	0.0003	0		
BE	5	0.0015	0.0003	0		
DA	5	0.0015	0.0003	0		
DB	5	0.0015	0.0003	0		
DC	5	0.0015	0.0003	0		
DD	5	0.0015	0.0003	0		
DE	5	0.0015	0.0003	0		
EA	5	0.0016	0.00032	2E-09		
EB	5	0.0015	0.0003	0		
EC	5	0.0015	0.0003	0		
ED	5	0.0015	0.0003	0		
EE	5	0.0015	0.0003	0		
FA	5	0.0019	0.00038	2E-09		
FB	5	0.0015	0.0003	0		
FC	5	0.0015	0.0003	0		
FD	5	0.0015	0.0003	0		
FE	5	0.0015	0.0003	0		
			0.0003064			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	4.688E-08	24	1.9533E-09	6.97619048	1.2096E-12	1.62670811
Within groups	0.000000028	100	2.8E-10			
Total	7.488E-08	124				
within-sd	1.6733E-05					
effective n	4.00					
s_bb	2.0453E-05					
s_bb_min	3.1463E-06					
u_bb	2.0453E-05	0.0204532				
u_bb(rel.)	6.675325917					

Calcium:

<i>Sample</i>	<i>Number</i>	<i>Sum</i>	<i>Mean</i>	<i>Variance</i>		
AA	5	0.0066	0.00132	2E-09		
AB	5	0.0065	0.0013	0		
AC	5	0.0065	0.0013	0		
AD	5	0.0065	0.0013	0		
AE	5	0.0065	0.0013	0		
BA	5	0.0065	0.0013	0		
BB	5	0.0065	0.0013	0		
BC	5	0.0066	0.00132	2E-09		
BD	5	0.0065	0.0013	0		
BE	5	0.0065	0.0013	0		
DA	5	0.0065	0.0013	0		
DB	5	0.0065	0.0013	0		
DC	5	0.0065	0.0013	0		
DD	5	0.0065	0.0013	0		
DE	5	0.0065	0.0013	0		
EA	5	0.0065	0.0013	0		
EB	5	0.0065	0.0013	0		
EC	5	0.0067	0.00134	3E-09		
ED	5	0.0065	0.0013	0		
EE	5	0.0065	0.0013	0		
FA	5	0.0065	0.0013	0		
FB	5	0.0065	0.0013	0		
FC	5	0.0065	0.0013	0		
FD	5	0.0065	0.0013	0		
FE	5	0.0065	0.0013	0		
			0.0013032			

ANOVA

<i>Source of variation</i>	<i>sums of squares (SS)</i>	<i>degrees of freedom (df)</i>	<i>Mean squares (MS)</i>	<i>F-value</i>	<i>P-value</i>	<i>critical F-value</i>
Between groups	1.072E-08	24	4.46667E-10	1.5952381	0.05719866	1.62670811
Within groups	0.000000028	100	2.8E-10			
Total	3.872E-08	124				
within-sd	1.6733E-05					
effective n	4.00					
s_bb	6.455E-06					
s_bb_min	3.1463E-06					
u_bb	6.455E-06	0.00645497				
u_bb(rel.)	0.495317084					

Annex 2: Calculation of uncertainty contribution of potential inhomogeneity (area)

Silicon:

Iron:

Copper:

Manganese:

Magnesium:

Chromium:

Zinc:

Titanium:

Gallium:

Bismuth:

Cadmium:

Lithium:

Nickel:

Lead:

Strontium:

Vanadium:

Boron:

Sodium:

Calcium: