

## Reference procedure

White light interferometry microscopy (WLIM) for determination of topographic quantities of surfaces with adequate reflection

## Proof of competence

ISO/IEC 17025 accreditation

## Testing quantities and objects

Vertical and lateral topographic quantities such as roughness, waviness, and shape  
Maximum object size: (150 × 150 × 100) mm<sup>3</sup>

## Testing range

Vertical measurement range: 6 nm to 145 µm

Lateral measurement range: 3 µm to 3 mm

## Expanded measurement uncertainty ( $k = 2$ )

Vertical measurement range:

20 nm to	7 µm, $U < 0.5 \%$
7 µm to	50 µm, $U < 0.7 \%$
50 µm to	145 µm, $U < 1 \%$

## Field of application

Surface metrology: topometry of technical surfaces, measurement of step height and layer thickness

## References

VDI/VDE 2655 - Blatt 1.1:2008-03, Optical measurement and microtopographies - Calibration of interference microscopes and depth measurement standards for roughness measurement, <https://www.vdi.de/2655-1.1>.

VDI/VDE 2655 Blatt 1.3:2020-02, Optical metrology of microtopographies - Calibration of interferometers and interference microscopes for form measurement, <https://www.vdi.de/2655-1.3>.

## Contact person

Mr Matthias Weise  
Matthias.Weise@bam.de  
+49 30 8104-3516